

NATIONAL COMPETENCY STANDARDS

For

TAILOR

(Competency Standards Code: D18S004)



National Apprentice & Industrial Training Authority 971, Sri Jayawardenapura Mawatha, Welikada, Rajagiriya.



Endorsed by Tertiary & Vocational Education Commission 354/2, "Nipunatha Piyasa", Elvitigala Mawatha, Narahenpita.

Ministry of Youth Affairs and Skills Development

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Commission (TVEC)

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National Apprentice & Industrial Training Authority

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Ministry of Skills Development & Vocational Training

PREFACE

National Competency Standards are an essential element for the implementation of a unified Technical and Vocational Education & Training System for Sri Lanka and form the basis for the National Vocational Qualifications Framework of Sri Lanka, which provide for the award of nationally recognized qualifications. The National Competency Standards are developed in consultation with the industry and are designed using a nationally agreed specific format to maintain uniformity and consistency of standards amongst occupations.

The National Competency Standards specify the standards of performance of a competent worker and the various contexts in which work may take place. National Competency Standards also describe the knowledge, skills and attitudes required in the particular occupation. National Competency Standards provide explicit advice to assessors and employers regarding the knowledge, skill and attitudes to be demonstrated by the candidates seeking formal recognition for the competencies acquired either following training or through work experience.

National Competency Standards focus on what is expected of a worker in the workplace rather than on the learning process.

- National Competency Standards stress upon the ability to transfer and apply knowledge and skill to new situations and environments.
- In National Competency Standards the emphasis is upon outcomes and upon the application of knowledge and skills, not just the specification of knowledge and skills.
- National Competency Standards are concerned with what people are able to do and the ability to perform a task in a range of contexts.
- National Competency Standards include all aspects of workplace performance and not only narrow task skills.

National Competency Standards can serve a number of purposes including;

- Providing advice to curriculum developers about the knowledge, skills and attitudes to be included in the curriculum.
- Providing specifications to Competency Based Assessors about the knowledge, skills and attitudes to be demonstrated by candidates.
- Providing advice to industry about job functions, which in turn can be used for the development of job descriptions, performance appraisal systems and work flow analysis.

The lead organization for the development of National Competency Standards is the National Apprentice & Industrial Training Authority. The standards so developed are endorsed by the Tertiary & Vocational Education Commission as National Documents.

Mr. Shehan Senevirathne Chairman National Apprentice & Industrial Training Authority	Mrs. Malkanthi Jayawardhana Director General Tertiary & Vocational Education Commission
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(Original Document)

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(2nd Revision)

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(Original Document) NATIONAL COMPETENCY STANDARDS FOR TAILOR (Code: D18S004)

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	 Mr. Luxman Guruge Managing Director, Pettah Tailors
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(2nd Revision) NATIONAL COMPETENCY STANDARDS FOR TAILOR (Code: D18S004)

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	 Ms. Chandrika Trimawithana Lecturer, Sri Lanka Institute of Textile & Apparel, Rathmalana.
	 Ms. Rosmery M. Hallinnage Training Officer, 354/2, "Nipunatha Piyasa", Elvitigala Mawatha, Colombo 05.
	 Mr. Rijitha Fernando Master Tailor & Cutter, The London Cut, No.7, Station Road, Panadura.
	 Mr. M.T.M.N. Faleel Group Tailoring Manager, Hameedia, No.9, Dharmashrama Mw, Borupana, Rathmalana.
	 Mr. Roshan Gallage Hercules Tailors, Head Office, No.74, Havelock Road, Colombo – 05.
	 Ms. Kusum Patabadege Dirctor, Kusum Sri dress line, 210/9A, Colombo Road, Negambo.
National Industrial Training Advisory Committee	 Mr.Jamshid J Sourjah Head of Retail, Hameedia, No.9, Dharmashrama Mw, Borupana, Rathmalana.
	 Mr. P. Lalith Somaratne Chief Technical Training Office, Mas Fabric, Stretchline (pvt) Ltd.
	 Mr. Lakshmna Guruge Managing Director, Pettah Tailors & Men's Corner (Pvt) Ltd, 09, Kandy Road, Dalugama, Kelaniya

	 Ms.W.A. Malathi Kusum Tailor Instructor, Technical College, Pannala Road, Kuliyapitiya. Ms. H.R.M.U.U. Wijebandara Assistant Director – (Curriculum, NCS, NVQ), Tertiary and Vocational Education Commission, No 354/2, Nipunatha Piyasa, Elvitigala Mawatha, Narahenpita.
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(2nd Revision) NATIONAL COMPETENCY STANDARDS FOR TAILOR (Code: D18S004) NATIONAL CERTIFICATE AT NVQ LEVEL 2 IN THE OCCUPATION OF 1. Endorsement date: 2017.09.25 2.Date for review:2020.09.25 3. Qualification code: D18S004Q1L2 4. Purpose of the To certify that the holder of this gualification has acquired the Qualification competencies contained in the units listed in section 6 below. 5. Regulations for the The holder should have been assessed by a licensed assessor and Qualification found competent in the units listed in section 6 and certified by the TVEC Unit No. Unit Title 6. Schedule of Units D18S004U01 Prepare order Sew shirt D18S004U05 7. Accreditation The qualifications shall be offered in compliance with the requirement accreditation requirements of the TVEC as stipulated in the National Vocational Qualifications framework of Sri Lanka. 8. Certification TVEC shall certify the qualifications in terms of the regulation at section 6 above. 9. Assessment TVEC is responsible for consistency of assessments shall take consistency appropriate steps to ensure consistency of assessments requirements 10. Transition The competency based assessments shall be undertaken by the arrangements registered assessors until TVEC arranges to issue licenses to the assessors 11. Contact for Chairman, National Apprentice & Industrial Training Authority, 971, comments Sri Jayawardanapura Mawatha, Welikada, Rajagiriya 12. Prerequisite The candidate should have been found competent in "Basic Competencies to work" to be eligible for the award of this qualification. The candidate may concurrently apply for" Basic Competencies to Work "and this gualification.

(2nd Revision) NATIONAL COMPETENCY STANDARDS FOR TAILOR (Code: D18S004)			
NATIONAL CEF	RTIFICATE AT N	VQ LEVEL 2 IN THE OCCUPATION OF	
1. Endorsement date: 2017	.09.25	2.Date for review:2020.09.25	
3. Qualification code:	D18S004Q2L2		
4. Purpose of the Qualification	To certify that the holder of this qualification has acquired the competencies contained in the units listed in section 6 below.		
5. Regulations for the Qualification	The holder should have been assessed by a licensed assessor and found competent in the units listed in section 6 and certified by the TVEC.		
6. Schedule of Units	Unit No.Unit TitleD18S004U01Prepare orderD18S004U06Sew trousers		
7. Accreditation requirement	The qualifications shall be offered in compliance with the accreditation requirements of the TVEC as stipulated in the National Vocational Qualifications framework of Sri Lanka.		
8. Certification	TVEC shall certify the qualifications in terms of the regulation at section 6 above.		
9. Assessment consistency requirements	TVEC is responsible for consistency of assessments shall take appropriate steps to ensure consistency of assessments		
10. Transition arrangements	The competency based assessments shall be undertaken by the registered assessors until TVEC arranges to issue licenses to the assessors		
11. Contact for comments	Chairman, National Apprentice & Industrial Training Authority, 971, Sri Jayawardanapura Mawatha, Welikada, Rajagiriya		
12. Prerequisite	The candidate should have been found competent in "Basic Competencies to work" to be eligible for the award of this qualification. The candidate may concurrently apply for" Basic Competencies to Work "and this qualification.		

(2nd Revision) NATIONAL COMPETENCY STANDARDS FOR TAILOR (Code: D18S004)			
NATIONAL CEI	NATIONAL CERTIFICATE AT NVQ LEVEL 3 IN THE OCCUPATION OF		
1. Endorsement date: 2017	1. Endorsement date: 2017.09.252.Date for review:2020.09.25		
3. Qualification code:	D18S004Q3L3		
4. Purpose of the Qualification	To certify that the holder of this qualification has acquired the competencies contained in the units listed in section 6 below.		
5. Regulations for the Qualification	The holder should have been assessed by a licensed assessor and found competent in the units listed in section 6 and certified by the TVEC		
6. Schedule of Units	Unit No. D18S004U01 D18S004U02 D18S004U03 D18S004U04	<u>Unit Title</u> Prepare Order Cut Fabrics For Sewing Sew Saree Jacket Sew Blouse, Skirt and Frock (Basic)	
7. Accreditation requirement	The qualifications shall be offered in compliance with the accreditation requirements of the TVEC as stipulated in the National Vocational Qualifications framework of Sri Lanka.		
8. Certification	TVEC shall certify the qualifications in terms of the regulation at section 6 above.		
9. Assessment consistency requirements	TVEC is responsible for consistency of assessments shall take appropriate steps to ensure consistency of assessments		
10. Transition arrangements	The competency based assessments shall be undertaken by the registered assessors until TVEC arranges to issue licenses to the assessors		
11. Contact for comments	Chairman, National Apprentice & Industrial Training Authority, 971, Sri Jayawardanapura Mawatha, Welikada, Rajagiriya		
12. Prerequisite	The candidate should have been found competent in "Basic Competencies to work" to be eligible for the award of this qualification. The candidate may concurrently apply for" Basic Competencies to Work "and this qualification.		

(2nd Revision) NATIONAL COMPETENCY STANDARDS FOR TAILOR (Code: D18S004)					
NATIONAL CE	NATIONAL CERTIFICATE AT NVQ LEVEL 3 IN THE OCCUPATION OF				
1. Endorsement date: 201	1. Endorsement date: 2017.09.252.Date for review:2020.09.25				
3. Qualification code:	D18S004Q4L3				
4. Purpose of the Qualification		To certify that the holder of this qualification has acquired the competencies contained in the units listed in section 6 below.			
5. Regulations for the Qualification		The holder should have been assessed by a licensed assessor and found competent in the units listed in section 6 and certified by the TVEC.			
6. Schedule of Units	Unit No. D18S004U01 D18S004U02 D18S004U05 D18S004U06	<u>Unit Title</u> Prepare order Cut Fabrics for sewing Sew shirt Sew trousers			
7. Accreditation requirement	The qualifications shall be offered in compliance with the accreditation requirements of the TVEC as stipulated in the National Vocational Qualifications framework of Sri Lanka.				
8. Certification	TVEC shall certify the qualifications in terms of the regulation at section 6 above.				
9. Assessment consistency requirements	TVEC is responsible for consistency of assessments shall take appropriate steps to ensure consistency of assessments.				
10. Transition arrangements	The competency based assessments shall be undertaken by the registered assessors until TVEC arranges to issue licenses to the assessors.				
11. Contact for comments		Chairman, National Apprentice & Industrial Training Authority, 971, Sri Jayawardanapura Mawatha, Welikada, Rajagiriya.			
12. Prerequisite	The candidate should have been found competent in "Basic Competencies to work" to be eligible for the award of this qualification. The candidate may concurrently apply for" Basic Competencies to Work "and this qualification.				

(2nd Revision) NATIONAL COMPETENCY STANDARDS FOR TAILOR (Code: D18S004)				
NATIONAL CEF	NATIONAL CERTIFICATE AT NVQ LEVEL 4 IN THE OCCUPATION OF			
1. Endorsement date: 2017	1. Endorsement date: 2017.09.252.Date for review:2020.09.25			
3. Qualification code:	D18S004Q5L4			
4. Purpose of the Qualification		the holder of this qualification has acquired the contained in the units listed in section 6 below.		
5. Regulations for the Qualification	The holder should have been assessed by a licensed assessor and found competent in the units listed in section 6 and certified by the TVEC			
6. Schedule of Units	Unit No. D18S004U01 D18S004U02 D18S004U03 D18S004U04 D18S004U05 D18S004U09 D18S004U10	<u>Unit Title</u> Prepare order Cut Fabrics for sewing Sew saree jacket Sew blouse, skirt and frock (basic) Sew shirt Take measurement Perform standard cutting methods ladies wear/ Gents wear		
7. Accreditation requirement	The qualifications shall be offered in compliance with the accreditation requirements of the TVEC as stipulated in the National Vocational Qualifications framework of Sri Lanka.			
8. Certification	TVEC shall certify the qualifications in terms of the regulation at section 6 above.			
9. Assessment consistency requirements	TVEC is responsible for consistency of assessments shall take appropriate steps to ensure consistency of assessments			
10. Transition arrangements	The competency based assessments shall be undertaken by the registered assessors until TVEC arranges to issue licenses to the assessors.			

11. Contact for comments	Chairman, National Apprentice & Industrial Training Authority, 971, Sri Jayawardanapura Mawatha, Welikada, Rajagiriya
12. Prerequisite	The candidate should have been found competent in "Basic Competencies to work" to be eligible for the award of this qualification. The candidate may concurrently apply for" Basic Competencies to Work "and this qualification.

(2nd Revision) NATIONAL COMPETENCY STANDARDS FOR TAILOR (Code: D18S004)			
NATIONAL CEF	NATIONAL CERTIFICATE AT NVQ LEVEL 4 IN THE OCCUPATION OF		
1. Endorsement date: 2017	1. Endorsement date: 2017.09.252.Date for review:2020.09.25		
3. Qualification code:	D18S004Q6L4		
4. Purpose of the Qualification	To certify that the holder of this qualification has acquired the competencies contained in the units listed in section 6 below.		
5. Regulations for the Qualification	The holder should have been assessed by a licensed assessor and found competent in the units listed in section 6 and certified by the TVEC		
6. Schedule of Units	Unit No. D18S004U01 D18S004U02 D18S004U05 D18S004U06 D18S004U09 D18S004U10	Unit Title Prepare order Cut Fabrics for sewing Sew shirt Sew trousers Take measurement Perform standard cutting methods ladies wear/ Gents wear	
7. Accreditation requirement	The qualifications shall be offered in compliance with the accreditation requirements of the TVEC as stipulated in the National Vocational Qualifications framework of Sri Lanka.		
8. Certification	TVEC shall certify the qualifications in terms of the regulation at section 6 above.		
9. Assessment consistency requirements	TVEC is responsible for consistency of assessments shall take appropriate steps to ensure consistency of assessments		
10. Transition arrangements	The competency based assessments shall be undertaken by the registered assessors until TVEC arranges to issue licenses to the assessors		

11. Contact for comments	Chairman, National Apprentice & Industrial Training Authority, 971, Sri Jayawardanapura Mawatha, Welikada, Rajagiriya
12. Prerequisite	The candidate should have been found competent in "Basic Competencies to work" to be eligible for the award of this qualification. The candidate may concurrently apply for" Basic Competencies to Work "and this qualification.

(2nd Revision) NATIONAL COMPETENCY STANDARDS FOR TAILOR (Code: D18S004)				
NATIONAL CE	NATIONAL CERTIFICATE AT NVQ LEVEL 4 IN THE OCCUPATION OF			
1. Endorsement date: 201	1. Endorsement date: 2017.09.252.Date for review:2020.09.25			
3. Qualification code:	D18S004Q7L4			
4. Purpose of the Qualification	-	To certify that the holder of this qualification has acquired the competencies contained in the units listed in section 6 below.		
5. Regulations for the Qualification		The holder should have been assessed by a licensed assessor and found competent in the units listed in section 6 and certified by the TVEC		
6. Schedule of Units	Unit No. D18S004U01 D18S004U02 D18S004U05 D18S004U06 D18S004U07 D18S004U07 D18S004U08 D18S004U09 D18S004U10	Unit Title Prepare order Cut Fabrics for sewing Sew shirt Sew trousers Sew waistcoat Sew coat Take measurement Perform standard cutting methods ladies wear/ Gents wear		
7. Accreditation requirement	accreditation re	The qualifications shall be offered in compliance with the accreditation requirements of the TVEC as stipulated in the National Vocational Qualifications framework of Sri Lanka.		
8. Certification	TVEC shall certify the qualifications in terms of the regulation at section 6 above.			
9. Assessment consistency requirements		TVEC is responsible for consistency of assessments shall take appropriate steps to ensure consistency of assessments		
10. Transition arrangements	•	The competency based assessments shall be undertaken by the registered assessors until TVEC arranges to issue licenses to the assessors.		

11. Contact for comments	Chairman, National Apprentice & Industrial Training Authority, 971, Sri Jayawardanapura Mawatha, Welikada, Rajagiriya
12. Prerequisite	The candidate should have been found competent in "Basic Competencies to work" to be eligible for the award of this qualification. The candidate may concurrently apply for" Basic Competencies to Work "and this qualification.

NATIONAL COMPETENCY STANDARDS For TAILOR

(Competency Standards Code: D18S004)

	List of Units	Unit code	Level	Page
1.	Prepare order	D18S004U01	02	01
2.	Cut Fabrics for sewing	D18S004U02	03	05
3.	Sew saree jacket	D18S004U03	04	09
4.	Sew blouse, skirt and frock (basic)	D18S004U04	03	13
5.	Sew shirt	D18S004U05	03	18
6.	Sew trousers	D18S004U06	03	22
7.	Sew waistcoat	D18S004U07	04	27
8.	Sew coat	D18S004U08	04	31
9.	Take measurement	D18S004U09	04	37
10.	Perform standard cutting methods	D18S004U10	04	46
	ladies wear/ Gents wear			

Packaging for National Vocational Qualification (NVQ)

- National Certificate at NVQ level 02 in the occupation of Tailor will be awarded to those who are competent in unit 01+05 D18S004Q1L2
- National Certificate at NVQ level 02 in the occupation of Tailor will be awarded to those who are competent in units 01+06 D18S004Q2L2
- National Certificate at NVQ level 03 in the occupation of Tailor (Ladies) will be awarded to those who are competent in units 01+02+03+04 D18S004Q3L3
- National Certificate at NVQ level 03 in the occupation of Tailor (Gents) will be awarded to those who are competent in units 01+02+05+06 D18S004Q4L3
- National Certificate at NVQ level 04 in the occupation of Tailor (Ladies) will be awarded to those who are competent in Units 01+02+03+04+05+09+10 D18S004Q5L4
- National Certificate at NVQ level 04 in the occupation of Master Tailor (Gents) will be awarded to those who are competent in Units 01+02+05+06+09+10 - D18S004Q6L4
- National Certificate at NVQ level 04 in the occupation of Master Tailor (Gents) will be awarded to those who are competent in Units 01+02+05+06+07+08+09+10 -D18S004Q7L4

UNIT TITLE	Prepare order
UNIT DESCRIPTOR	This unit covers the competencies required to take measurements, paying attention to the body anatomy and design styles, mark draft and cut paper patterns according to measurements, trace and cut material economically using tools and equipment safely.
CODE	D18S004U01

ELEMENTS OF COMPETENCE	PERFORMANCE CRITERIA	
1. Identify the customers' requirement	1.1	Customer welcomed by greeting
	1.2	Customer requirements identified by talking to the customer politely and in a friendly manner and checking the purpose of the garment
	1.3	Customer information name, address, contacts details, style, delivery dates, fit-on dates noted with a reference number.
	1.4	Fabric checked for availability (fabric consumption) of required yardage as per the customer's requirement.
	1.5	Fabric checked for suitability according to purpose and any defect inform to the customer with care instruction.
2. Take measurements	2.1	Customer prepared for taking measurements by emptying the pockets and take off any accessories
	2.2	Standard measurement taken as per design, customer requirement and customer body shape
	2.3	Extra additional measurements taken as per the style /customer requirements
	2.4	Measurements noted down as per International standards
	2.5	Any other special feature of customer's figure noted down if applicable.
3.Prepare estimate and accept order	3.1	Required quantities of fabric, trims and accessories calculated according to design (repeat) of fabric and garment functionality
	3.2	Total cost for the order calculated and finalized.
	3.3	Fit-on dates and delivery date confirmed
	3.4	Swatch of the fabric attached to order and to customer

RANGE STATEMENT

This unit may be performed in a clean workshop environment with sufficient lighting and ventilation.

For Ladies Garments

- Saree jackets
- Different types of blouse
- Different types of Skirt
- Different types of frocks
- Different types of Pants

For Gents Garments

- Different types of Shirt
- Different types of Trousers
- Different types of Waist Coats
- Different types of Coats

The following tools, equipment and material may be used for this

- Measuring tape
- Note pad
- Pen /pencil
- Full length mirror
- Calculator

The following documents may be used in this unit

• Work order consisting of style details, structure of customer and measurements.

The performance of this unit is expected to be carried out to the following standards

- Occupational Safety and Health Act (OSHA)
- Industrial safety standards by Labour department

ASSESSMENT GUIDE

Forms of assessment

Holistic assessments is suitable to assess the competencies of this unit

Assessment context

This unit may be assessed on the job, off the job or a combination of both, demonstrated by an individual working alone or as a member of team.

Critical aspects

• Prepare customer for take measurement as appropriately

Assessment conditions

The candidate will have access to:

- All equipment, material and documentation required.

The candidate will be permitted to refer to the following documents:

- Relevant workplace procedures
- Relevant product and manufacturing specifications

- Relevant drawings, manuals, codes, standards, specification sheets and reference material.

The candidate will be required to :

- Orally or by other methods of communication, answer questions asked by the assessor.

- Identify superiors who can be approached for the collection of competency evidence

where appropriate.

- Present evidence related to this unit.

- Maintain continuous communication with cutter

The assessor must be satisfied that the candidate can competently and consistently perform all element of this unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the candidate will:

- Demonstrate safe work practices at all times

- Communicate information about processes, events or tasks being undertake to ensure safe and effect working environment

- Take responsibility for the quality of his/her own work

- Plan tasks in all situations and review task requirements as appropriate

- Perform task in all situation and review task requirements as appropriate
- Perform all tasks in accordance with standard operating procedures
- Perform all tasks to specifications

- Use accepted techniques, practices, processes and workplace

Procedures/ tasks involved will be completed within reasonable time frames relating to typical work place activity.

Resources required for the assessment

This includes material, tools, equipment and machines listed within this unit

UNDERPINNING KNOWLEDGE

- Industrial rules and regulations
- Work orders
- Different types of material
- Identify seam allowances
- Fabric behavior
- Different types of lining and interlining.
- Plan activity to meet delivery dates.
- Different types of designs.
- Figure proportions identification according to Basic anatomy
- Market prices
- Safety requirements in practical use of childrens' garments.

UNDERPINNING SKILLS

- Use measuring tape
- Read and understand the work order
- Identify different types of fabric and their behavior in relation to sewing and ironing
- Identification of customer profile and requirement
- Communication skills
- Public relation
- Identify functionality of the product

UNIT TITLE	Cut Fabrics for sewing
UNIT DESCRIPTOR	This unit covers the competencies required to select appropriate fabric and accessories to suit the required garments and cut ladies' garments, using tools, equipment and material safely and economically.
CODE	D18S004U02

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
1. Prepare fabrics for cutting	1.1	Fabric quality and behavior identified.
cutting	1.2	Fabric prepared for cutting as required.
	1.3	Fabric laid considering grain lines and correct sides.
	1.4	Pins attached for folded fabric.
2. Mark measurements	2.1	Relevant measurements calculated according to the cutting system and measurement
	2.2	Paper pattern made as per calculated measurements
	2.3	Lines and curves draw according to the calculated measurements using paper pattern
	2.4	Checks, stripes and other design matched according to the design
	2.5	Marked components checked before cutting
3. Cut fabrics	3.1	Appropriate scissors selected according to curves, lines and paper cutting
	3.2	Fabric components cut keeping necessary sewing allowances as per the standards
	3.3	Interlining and fusing cut keeping necessary allowances as per the standards

RANGE STATEMENT

This unit may be performed in a clean workshop environment with sufficient lighting and ventilation.

For Ladies Garments

- Saree jackets
- Different types of blouse
- Different types of Skirt

- Different types of frocks
- Different types of Pants

For Gents Garments

- Different types of Shirt
- Different types of Trousers
- Different types of Waist Coats
- Different types of Coats

The following tools, equipment and material may be used for this

- Measuring tape
- Note pad
- Pen /pencil
- Angle ruler/scale ruler
- Scissors and cutting shears with bent handle
- Tailoring chalk
- Steam iron and table with special equipment with donkey board
- Cutting table
- Dress marker carbons
- Trimmer
- Flexi curve
- Tracing wheel
- Brown paper
- Apron
- Hair caps

The following documents may be used in this unit

- Work order consisting of style details, structure of customer, measurements and swatch of fabric.
- Standard Chart Of Proportions (SCOP) and Measurement

The performance of this unit is expected to be carried out to the following standards

- Occupational Safety and Health Act (OSHA)
- Industrial safety standards by Labour department
- Preserving patterns for future references with customer/order reference code

ASSESSMENT GUIDE

Forms of assessment

Holistic assessments is suitable to assess the competencies of this unit

Assessment context

This unit may be assessed on the job, off the job or a combination of both, demonstrated by an individual working alone or as a member of team.

Critical aspects

- Maintain grain line, sewing allowances, notch marks at marking and cutting
- Lay correct side of the fabric for cutting and marking
- Laying of the fabric economically to minimize wastage and maintain matching and balancing required on finished garment

Assessment conditions

The candidate will have access to:

- All equipment, material and documentation required.

- The candidate will be permitted to refer to the following documents:
- Relevant workplace procedures
- Relevant product and manufacturing specifications
- Relevant drawings, manuals, codes, standards, specification sheets and reference material.

The candidate will be required to :

- Orally or by other methods of communication, answer questions asked by the assessor.
- Identify superiors who can be approached for the collection of competency evidence where appropriate.
- Present evidence related to this unit.
- Maintain continuous communication with cutter

The assessor must be satisfied that the candidate can competently and consistently perform all element

of this unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the candidate will:

- Demonstrate safe work practices at all times
- Communicate information about processes, events or tasks being undertaken

to ensure safe and effect working environment

- Take responsibility for the quality of his/her own work

- Plan tasks in all situations and review task requirements as appropriate
- Perform task in all situation and review task requirements as appropriate
- Perform all tasks in accordance with standard operating procedures
- Perform all tasks to specifications

- Use accepted techniques, practices, processes and workplace

Procedures/ tasks involved will be completed within reasonable time frames relating to typical work place activity

Resources required for the assessment

This includes material, tools, equipment and machines listed within this unit

UNDERPINNING KNOWLEDGE

- Taking measurements
- Cutting garments without blocks
- Fabric behaviour
- Suitable linings and inter linings
- Plan activity to meet the delivery date
- Seam allowances/sewing
 allowances/measurement allowances
- Design or stain defects of cut components /design defects on completed components
- Colours of tailoring chalks and carbon papers

UNDERPINNING SKILLS

- Communication skills.
- Safe use of tools, equipment
- Read and understand work order
- Make adjustments ,alterations and variations
- Manage time
- Make colour matching for fabric ,interlining and lining
- Maintain minimum consumption of fabric and raw material within stipulated limits
- Ethical disposal of waste
- Marking and drafting patterns
- Laying the material
- Cutting double layer material
- Use of appropriate colours for marking
- Preparing fabrics for cutting by relaxing or steaming as required

UNIT TITLE	Sew saree jacket
UNIT DESCRIPTOR	This unit covers the competencies required to select appropriate needle gauge and required Stitches per Inch (SPI), and thread tension to suit the fabric & garment, and sew ladies' garments using tools, fabric and equipment safely and economically.
CODE	D18S004U03

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
1. Prepare for sewing	1.1	Accessories and trims prepared according to the fabric and pattern
	1.2	Machines prepared according to the fabric
2. Fit-on saree jacket	2.1	Dart pinned and hand tacked according to the tracing wheel marking, without any puckering for sewing.
	2.2	Shoulders pinned and hand tacked according to tracing wheel mark, keeping back and front together.
	2.3	Neckline tacked ½" from edge to strengthen during fit-on
	2.4	Side seams stitched along the wheel marks.
	2.5	Centre line tacked to fix the centre of the jacket at front.
	2.6	Sleeve hem stitched at required sleeve length, and side joined and tacked by hand along the tracing wheel mark.
	2.7	Sleeve notch marked at high point of sleeve to balance the sleeve during attaching.
	2.8	Gathering adjusted to fit the arm hole and attached by hand stitch.
	2.9	Sleeve gathered along edge of sleeve cap to match armhole and sleeve giving 3/8" each to the front.
	2.10	Saree jacket fitted on to customer and the following checked. a) position of the centre line b) position of the darts c) position of the shoulder points. d) position of the arm hole and marking of any adjustments required made to maintain the required fitting by customer.
3.Perform Adjustments	3.1	Sleeve and side seam stitches opened carefully not to damage fabric and not to change any markings.

	3.2	Adjustments made according to the marking made during fit-on
4. Perform the completion of saree jacket	4.1	Garment stitched by machine according to the final marking.
	4.2	Saree jacket ironed and presented to maintain elegance and freshness of the garment when hand over to customer.

RANGE STATEMENT

This unit may be performed in a clean workshop environment with sufficient lighting and ventilation.

Saree jacket coming under this unit may include

- Bra-cut saree jacket
- Back opening (with buttons) saree jacket
- Front opening saree jackets

The following tools, equipment and material may be used for this

- Cutting table
- Measuring tape
- Cutting shears with bent handle
- Tailoring chalk
- Thimble
- Extra needles
- Pin cushion
- Screw driver
- Sewing machine (lockstitch and over lock)
- Steam iron and table
- Dress maker carbons
- Tracing wheel
- Pearl pins
- Mirror
- Chair
- Hand needle
- Trimmer

Following documents may be used in this unit

• Work order consisting of style details, fabric swatch, structure of customer and measurement.

The performance of this unit is expected to be carried out to the following standards

- Occupational Safety and Health Act (OSHA)
- Industrial safety standards by labour department

ASSESSMENT GUIDE

Forms of assessment

Holistic assessment is suitable to assess the competencies of this unit.

Assessment context

This unit may be assessed on the job, off the job or a combination of both, demonstrated by an individual working alone or as a member of team.

Critical aspects

- Follow grain line, sewing allowances and notch marks
- Maintain accurate dart position on sewing
- Observe the correct structure of the customer during fit-on garment

Assessment conditions

The candidate will have access to:

- All equipment, material and documentation required.

The candidate will be permitted to refer to the following documents:

- Relevant workplace procedures
- Relevant product and manufacturing specifications

- Relevant drawings, manuals, codes, standards, specification sheets and reference material. The candidate will be required to:

- Orally or by other methods of communication, answer questions asked by the assessor.

- Identify superiors who can be approached for the collection of competency evidence where appropriate.

- Present evidence related to this unit.

The assessor must be satisfied that the candidate can competently and consistently perform all element

of this unit as specified by the criteria and that he/she possesses the required underpinning knowledge

Special notes

During assessment the candidate will:

- Demonstrate safe work practices at all times

- Communicate information about processes, events or tasks being undertaken

- to ensure safe and effect working environment
- Take responsibility for the quality of his/her own work
- Plan tasks in all situations and review task requirements as appropriate
- Perform tasks in all situation and review task requirements as appropriate
- Perform all tasks in accordance with standard operating procedures
- Perform all tasks to specifications

- Use accepted techniques, practices, processes and workplace procedures

Tasks involved will be completed within reasonable time frames relate to typical work place activity

Resources required for the assessment

This includes material, tools, equipment and machines listed within this unit

UNDERPINNING KNOWLEDGE

- Fabric behavior
- Suitable linings and inter linings
- Plan activity to meet the delivery date
- Markings made by cutter
- Seam allowances/sewing allowances/measurement allowances
- Different types of needles and their usage
- Different types of saree jackets
- Safety and health rules and regulation
- Types of care labels
- Sewing Operations and techniques
- Stitch types (machine and hand) and properties relevant to different types of fabrics

UNDERPINNING SKILLS

- Adjustment done according to fit on Marks
- Communication skills
- Matching of correct colour and gauge of thread to fabric
- Choosing of correct needle to the fabric
- Machine operations and maintenances
- Safe use of tools, equipment and machinery
- Read and understand work order
- Make adjustments and alterations
- Manage time
- Economical use of material and thread
- Folding and packing finish garments

UNIT TITLE	Sew blouse, skirt and frock (basic)
UNIT DESCRIPTOR	This unit covers the competencies required to select appropriate needle gauge and required Stitches per inch (SPI), and thread tension to suit the required seams (machines or hand) on fabric & garment, and sew ladies' basic blouses, skirts and frock using tools, fabric and equipment safely and economically.
CODE	D18S004U04

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
1. Sew shirt blouse	1.1	Machine set with Stitches Per Inch (SPI), tension and colour of the thread as per garment.
	1.2	Collar, cuff and other components fused with the appropriate interlining on the back of the fabric.
	1.3	Collar and cuff stitched according to the seam allowance.
	1.4	Collar completed and checked as per the design of collar.
	1.5	Placket stitched on front panel as per the design.
	1.6	Sleeve opening prepared as per the design.
	1.7	Front dart and back dart prepared as per the design.
	1.8	Front panel joined to back maintaining sewing allowances
	1.9	Sleeve attached to the armhole of shirt maintaining the notch mark of sleeve head and shoulder mark.
	1.10	Side seam sewn maintaining the sleeve joint at armhole.
	1.11	Collar attached to neck maintaining the markings and closed accordingly
	1.12	Cuff attached and closed on to sleeve maintaining sleeve opening length and required depth of pleats on both sleeves.
	1.13	Adjustment made according to the marking during fit on
	1.14	Left and right side of the front equally balanced from the collar peak to bottom hem and bottom hem sewn.
	1.15	Button hole and button attached
2.Complete shirt blouse	2.1	Shirt ironed in sequence collar, cuff, sleeves, back and front.

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	2.2 2.3	Shirt handed over to customer for ensuring customer is satisfied with fit and style Shirt presented to maintain elegance and freshness of the garment
3. Sew Ladies' skirt	3.1	Waist darts stitched and ironed on the front part and back part according to markings.
	3.2	Zipper attached securely at the required opening on left side according to the design of the skirt.
	3.3	Slit of the skirt sewn according to the style.
	3.4	Front and back raw edges made neat and joined at the side seam by maintaining required skirt length. Fit on skirt to customer and markings made for required
	3.5	adjustments
	3.6	Waist band attached neatly without puckering or twisting and maintaining required waist band extension for buttoning.
	3.7	Adjustment made according to the marking during fit on
	3.8	Hem of the skirt made neat and stitched to required length without twisting edges.
	3.9	Skirt ironed and presented to maintain elegance and freshness of the garment when handed over to customer
4.Complete Skirt	4.1	Skirt ironed.
	4.2	Skirt handed over to customer for ensuring customer satisfied with fit and style
	4.3	Skirt presented to maintain elegance and freshness of the garment
5.Sew A - line frock	5.1	Cut panels overlock separately
	5.2	Front and back darts sew
	5.3	Invisible Zipper attached to opening at back
	5.4	Neck line prepared according to pattern
	5.5	Shoulder joined and sleeve attached
	5.6 5.7	Side seam joined and ironing Fit on frock to customer and markings made for required adjustments
	5.8	Adjustment made according to the marking during fit on
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5.9	Sleeve hem, bottom hem and shoulder pad attached
5.10	Buttonhole stitched and button attached
6.1	Frock ironed opening out seam allowances on the inside with suitable ironing temperature
6.2	Frock handed over to customer for ensuring customer is satisfied with fit and style Frock presented to maintain elegance and freshness of the garment
	5.10 6.1

This unit may be performed in a clean workshop environment with sufficient lighting and ventilation.

The following tools, equipment and material may be used for this

- Measuring tape
- Cutting shears with bent handle
- Tailoring chalk
- Thimble
- Extra needles
- Pin cushion
- Screw driver
- Sewing machine (lockstitch and over lock)
- Steam iron and table
- Pearl pins
- Mirror
- Chair
- Hand needle
- Trimmer

Following documents may be used in this unit

• Work order consisting of style details, structure of customer and measurement.

The performance of this unit is expected to be carried out to the following standards

- Occupational Safety and Health Act (OSHA)
- Industrial safety standards by labour department

ASSESSMENT GUIDE Forms of assessment

Holistic assessment is suitable to assess the competencies of this unit.

Assessment context

This unit may be assessed on the job, off the job or a combination of both, demonstrated by an individual working alone or as a member of team.

Critical aspects

- Observe the correct structure of the customer during fit-on garment
- Determine stitching allowances of zippers

Assessment conditions

The candidate will have access to:

- All equipment, material and documentation required.

The candidate will be permitted to refer to the following documents:

- Relevant workplace procedures

- Relevant product and manufacturing specifications

- Relevant drawings, manuals, codes, standards, specification sheets and reference material. The candidate will be required to:

- Orally or by other methods of communication, answer questions asked by the assessor.

- Identify superiors who can be approached for the collection of competency evidence where appropriate.

- Present evidence related to this unit.

The assessor must be satisfied that the candidate can competently and consistently perform all element

of this unit as specified by the criteria and that he/she possesses the required underpinning knowledge

During assessment the candidate will:

- Demonstrate safe work practices at all times
- Communicate information about processes, events or tasks being undertaken

to ensure safe and effect working environment

- Take responsibility for the quality of his/her own work
- Plan tasks in all situations and review task requirements as appropriate
- Perform tasks in all situation and review task requirements as appropriate
- Perform all tasks in accordance with standard operating procedures
- Perform all tasks to specifications

- Use accepted techniques, practices, processes and workplace procedures

Tasks involved will be completed within reasonable time frames relate to typical work place activity

Resources required for the assessment

This includes material, tools, equipment and machines listed within this unit

UNDERPINNING KNOWLEDGE

- Fabric behavior
- Plan activity to meet the delivery date
- Markings made by cutter
- Seam allowances/sewing
 allowances/measurement allowances
- Different types of needles and their usage
- Safety and health rules and regulation
- Types of care labels
- Sewing Operations and techniques
- Different types of skirts (Tight Skirts, Six Pieces and flared skirt)
- Different types of collars
- Different types of zippers

- Adjustment done according to fit on Marks
- Communication skills
- Matching of correct colour and gauge of thread to fabric
- Choosing of correct needle to the fabric
- Machine operations and maintenances
- Safe use of tools, equipment and machinery
- Read and understand work order
- Make adjustments and alterations
- Manage time
- Economical use of material and thread
- Folding and packing of finish garments
- Attaching of different types of zippers
- Attaching of different types of collars

UNIT TITLE	Sew shirt
UNIT DESCRIPTOR	This unit covers the competencies required to select appropriate needle gauge, required Stitches Per Inch (SPI) and thread tension to suit the fabric & garment and sew the shirt using tools, equipment and fabric safely and economically.
CODE	D18S004U05

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
1. Sew collar and cuff	1.1	Work order and cut components obtained as per work place regulations.
	1.2	Machine set with Stitches Per Inch (SPI), tension and colour of the thread as per garment.
	1.3	Required accessories prepared as per the design of the garment
	1.4	Collar and cuff fused with the appropriate interlining on the back of the fabric.
	1.5	Collar and cuff stitched according to the seam allowance.
	1.6	Collar completed and checked as per the design of collar.
2. Sew front part	2.1	Placket stitched on front panel as per the design.
	2.2	Pocket prepared as per the design of garment for stitching on the front panel.
	2.3	Pocket stitched on front as per the design and prepared for shoulder join.
3. Attach labels	3.1	Label attached to the garment as required
4. Sew back part	4.1	Yoke joined to back according to design of garment in the work order
5. Sew sleeve plackets	5.1	Sleeve placket/binding prepared according to sleeve opening/design for attaching.
	5.2	Sleeve placket /binding stitched to sleeve opening as per the design.
6. Join shoulders	6.1	Front panel joined to yoke at shoulder, maintaining sewing allowances
7. Attach sleeves	7.1	Sleeve attached to the armhole of shirt maintaining the notch

		mark of sleeve head and shoulder mark.
8. Sew side seam	8.1	Side seam sewn maintaining the sleeve joint at armhole.
9. Attach and close cuff and Collar	9.1	Centre back and shoulder joints marked on collar as per neckline
	9.2	Collar attached to neck maintaining the markings and closed Accordingly
	9.3	Cuff attached on to sleeve maintaining sleeve opening length and required depth of pleats on both sleeves.
10. Sew bottom hem	10.1	Left and right side of the front equally balanced from the collar peak to bottom hem and bottom hem sewn.
	10.2	Garment fit-on to customer and adjustment made accordingly
11.Sew button hole/buttons	11.1	Buttonhole stitched and button attached
hole/buttons	11.2	Length of button hole decided according to height and width of buttons.
	11.3	Completed garment checked for compliance with work order and acceptance to customer
12. Complete the shirt	12.1	Iron adjusted to correct temperature to avoid damage
	12.2	Shirt ironed in sequence collar, cuff, sleeves, back and front.
	12.3	Shirt presented to maintain elegance and freshness of the garment when handed over to customer after ensuring customer is satisfied with fit and style

This unit may be performed in a clean workshop environment with sufficient space, lighting and ventilation.

Shirts coming under this unit may include

- Long sleeve shirt
- Short sleeve shirt
- National shirt

The following tools, equipment and material may be used for this

- Measuring tape
- Tailor's scissors
- Tailoring chalk
- Thimble
- Collar pointer
- Extra needles

- Pin cushion
- Screw drivers (small and large)
- Armhole donkey board
- Sewing machines (lockstitch and over lock)
- Steam iron and ironing table
- Chair
- Apron
- Hair cap for female workers

The following documents may be used in this unit

• Work order consisting of style details, structure of customer and measurements.

The performance of this unit is expected to be carried out to the following standards

• Occupational Safety and Health Act (OSHA)/Factories Ordinance

ASSESSMENT GUIDE

Forms of assessment

Holistic assessments are suitable to assess the competencies of this unit.

Assessment context

This unit may be assessed on the job, off the job or a combination of both, demonstrated by an individual working alone or as a member of team.

Critical aspects

- Ensure cut components are free of any defects or stains before sewing
- All components are cut and available according to design before sewing.
- Maintain seam allowances and measurements at all time.

Assessment conditions

The candidate will have access to :

- All equipment, material and documentation required.

The candidate will be permitted to refer to the following documents:

- Relevant workplace procedures
- Relevant product and manufacturing specifications

- Relevant drawings, manuals, codes, standards, specification sheets and reference material.

The candidate will be required to:

- Orally or by other methods of communication, answer questions asked by the assessor.

- Identify superiors who can be approached for the collection of competency evidence where appropriate.

- Present evidence related to this unit.

- Maintain continuous communication with cutter

The assessor must be satisfied that the candidate can competently and consistently perform all element

of this unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the candidate will:

- Demonstrate safe work practices at all times

- Communicate information about processes, events or tasks being undertaken to ensure safe and conducive working environment

- Take responsibility for the quality of his/her own work
- Plan tasks in all situations and review task requirements as appropriate
- Perform tasks in all situations and review task requirements as appropriate
- Perform all tasks in accordance with standard operating procedures
- Perform all tasks to specifications

- Use accepted techniques, practices, processes and workplace

Procedures

Tasks involved will be completed within reasonable time frames relating to typical workplace activity.

UNDERPINNING KNOWLEDGE

- Fabric behavior/characteristics
- Suitable linings and inter linings
- Plan activity to meet the delivery date
- Markings made by cutter
- Seam allowances/sewing allowances
- Different types of needles and their usage
- Different types of shirt designs.
- Sewing machines and their operations
- Pay attention to safety requirements
- Different types of trims and accessories
- Sewing operations related to sew shirt according to design
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- Communication skills
- Matching of correct colour and gauge of thread to fabric
- Choosing of correct needle for the fabric
- Machine maintenance
- Safe use of tools, equipment and machinery
- Read and understand work order and marking made by cutter
- Make adjustment and alterations
- Manage time
- Economical use of accessories , material and thread
- Folding and packing finished garments
- Efficient threading of the sewing machine
- Detecting machine malfunction
- Ethical disposal of waste
- Preparing machines for sewing
- Checking compliance with work order and design
- Ironing garments
- Operating single needle , overlock and button hole machines

UNIT TITLE	Sew Trousers
UNIT DESCRIPTOR	This unit covers the competencies required to select appropriate needle gauge, required stitches per inch (SPI), thread tension to suit the fabric & garment and sew trousers using tools, material and equipment economically ensuring safely.
CODE	D18S004U06

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
1.Prepare components	1.1	Back and front components marked for sewing according to marks drawn by cutter.
	1.2	Waist band, pocket basset, fly basset, belt loops cut in sequence as per instruction given in work order.
	1.3	Appropriate interlining fused to waist band ,fly, front pocket edge, back pocket and specific areas as per design and on the back side of the fabric.
2.Prepare front part	2.1	Raw edges of front part over locked securely with proper tension of stitch before assembling of components.
	2.2	Front pleats stitched according to design.
	2.3	Pocket basset attached to pocket bag and completed to front maintaining the waist measurement before attaching fly.
	2.4	Zipper length matched to length of fly as per design
	2.5	Fly completed and attached to front with zipper and closed with fly outline stitch.
3.Prepare back part	3.1	Raw edges of back part over locked securely with proper tension of stitch before assembling of components.
	3.2	Back darts stitched according to marks on the components and ironed down
	3.3	Pocket placement marked at back according to design.
	3.4	Pocket opening marked and cut accurately
	3.5	Pocket welt sew evenly on either side of the pocket opening and the pocket bag attached to the bottom welt maintaining the depth of the pocket according to the pattern
4.Attach front & back	4.1 4.2	Label attached to the garment as required Pitch marks of front and back parts matched at top edge and knee level

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	4.3	Even length of back and front parts, maintained at waist line and hem with the help of pitch mark.
	4.4	Side seam stitched from top to bottom
5.Prepare and attach waistband with belt	5.1	Belt loops prepared as per style.
loops	5.2	Loops cut according to the width of the waist band and seam allowances
	5.3	Waist band and loop attached to waist line as per design
	5.4	Inner band attached for both sides inserting the top end of loops at distances as in the waist band attached.
	5.5	Trouser fastener clips attached to front extension
	5.6	Edge of band extension stitched and turned neatly
6.Complete the trouser	6.1	Back rise seam and inseam stitched according to seat marking and the correct waist measurements
	6.2	Trouser ironed using donkey board maintaining appropriate temperature
	6.3	Adjustment made according to the marking during fit on
	6.4	Hem stitched by hand according to marking and aligning the Seam
	6.5	Button hole sewn to left end of right band and button attached by hand
	6.6	Iron adjusted to correct temperature to avoid damage
	6.7	Trouser finally ironed in sequence both side seam, seat angle and inseam
	6.8	Trouser presented to maintain elegance and freshness of the garment when handed over to customer after ensuring customer is satisfied with fit and style

This unit may be performed in a clean workshop environment with sufficient space, lighting and ventilation.

Trousers coming under this unit may include

- Childrens' trousers
- Mens, trousers
- Ladies trousers
- Slacks/pants

The following tools, equipment and material may be used for this

- Cutting table
- Measuring tape
- Angle ruler
- Tailoring chalk
- Thimble
- Pointer
- Extra needles
- Pin cushion
- Screw driver
- Large donkey board
- Sewing machine
- Steam iron and table
- Pair of tailoring scissors
- Trimmer
- Hand needle
- Chair

The following documents may be used in this unit

• Work order consisting of style details, structure of customer and measurement.

The performance of this unit is expected to be carried out to the following standards

• Occupational Safety and Health Act (OSHA)/Factories Ordinance

ASSESSMENT GUIDE

Forms of assessment

Holistic assessment is suitable to assess the competencies of this unit

Assessment context

This unit may be assessed on the job, off the job or a combination of both, demonstrated by an individual working alone or as a member of team.

Critical aspects

- Ensure cut components are free of any defects or stains before sewing
- All components are cut and available according to design before sewing.
- Maintain seam allowances and measurements at all time.

Assessment conditions

The candidate will have access to:

- All equipment, material and documentation required.

- The candidate will be permitted to refer to the following documents:
- Relevant workplace procedures
- Relevant product and manufacturing specifications
- Relevant drawings, manuals, codes, standards, specification sheets and reference

material.

The candidate will be required to:

- Orally or by other methods of communication, answer questions asked by the assessor.

- Identify superiors who can be approached for the collection of competency evidence where appropriate.

- Present evidence related to this unit.

- Maintain continuous communication with cutter

The assessor must be satisfied that the candidate can competently and consistently perform all elements

of this unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the candidate will:

- Demonstrate safe work practices at all times

- Communicate information about processes, events or tasks being undertaken to ensure safe and effect working environment

- Take responsibility for the quality of his/her own work

- Plan tasks in all situations and review task requirements as appropriate

- Perform tasks in all situation and review task requirements as appropriate
- Perform all tasks in accordance with standard operating procedures
- Perform all tasks to specifications

- Use accepted techniques, practices ,processes and workplace procedures

Tasks involved will be completed within reasonable time frames relating to typical work place activity

Resources required for the assessment

This includes material, tools, equipment and machines listed within this unit

UNDERPINNING KNOWLEDGE

- Industrial rules and regulations
- Work orders
- Different types fabrics (fabric behaviour)
- Seam allowances
- Different types of trouser designs
- Plan activity to meet delivery date
- Different type of needles and their Usages
- Cut-pocket sewing techniques
- Different type of accessories
- Pay attention to safety requirements in practical use of childrens' garments.

- Use measuring tape
- Adjust tension of thread
- Use of tailoring scissors
- Maintain good eye sight
- Read and understand the work order
- Machine maintenance and preparation for sewing
- Identify different types of fabric and their behaviour in relation to sewing and ironing
- Identify suitable types of zipper according to fabric
- Ability to operate sewing machines (lockstitch and over lock)
- Ability to hand stitch and use thimble
- Time management & economical use of material & accessories
- Use of appropriate throat plate and needle gauge.
- Use of iron safely according to fabric

- Measurement taking and garment cutting
- Detecting machine malfunction
- Ethical disposal of waste
- Making thread marks for sewing, Cutting small components
- Fusing interlining to fabric
- Sewing operations according to design of the garment
- Folding and packing finished garments

UNIT TITLE	Sew waistcoat
UNIT DESCRIPTOR	This unit covers the competencies required to select needle gauge, required Stitches Per inch (SPI) and thread tension, make key button hole to suit the fabric and sew the waistcoat using tools, material and equipment including different types of fabric safely.
CODE	D18S004U07

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
1. Prepare component	1.1	Slip thread marks made for button hole, front and back darts, front pockets, arm hole, side seams and shoulder according to cutters' marks.
	1.2	Lining fabric ironed using a damp cloth ensure safety of the fabric
	1.3	Back belt ,back part, pocket bag and front facing cut from lining fabric according to front part measurements including sewing allowances
	1.4	Pocket welt and front facing cut from the shell fabric according to size of the pocket mark.
	1.5	Interlining cut for pocket welt and front panels smaller than the shell.
2. Prepare front	2.1	Iron temperature selected according to interlining to be fused neatly and firmly the back side of front and pocket welt.
	2.2	Front darts sewn according to markings avoiding wrinkles and nipple effect at the ends.
	2.3	Pocket welt sew and pocket bag attached
	2.4	An even width of the welt maintained according to cutter's mark and stitch by hand at bottom ends and top lapel ends(if required)
	2.5	Facing attached to lining avoiding seam-puckering and maintaining seam allowances
	2.6	Facing attached to front along the front edge and bottom maintaining seam allowance, avoiding puckering of seam
	2.7	Front turned with seam allowances inside avoiding rolling of seaming and fronts.
	2.8	Front part hand stitched onto lining, avoiding wrinkles.

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	2.9	Front parts ironed to ensure edges and corners are neat and flat.
	2.10	Side seam tacked down to maintaining the sewing allowances of front and lining.
3. prepare back	3.1	Dart made at back part & back lining according to cutter's marks and design of waistcoat
	3.2	Label attached to the garment as required
4. Join front & back	4.1	Back lining placed under the front part and back parts placed over the front maintaining correct side of fabric
	4.2	Part joined maintaining the top edge of fabric & lining and seam allowances.
	4.3	Back part joined to back lining maintaining the seam allowances and edges along the neck line, arm hole and bottom hem.
	4.4	2 ¹ / ₂ " opening maintained while sewing the bottom hem for inverting of garment.
5.Complete garment	5.1	Garment fit on to customer and required adjustment made accordingly
	5.2	Button holes cut and stitched on cutters' marks while maintaining smoothness of the stitches and avoiding fraying of fabric and buttons attached accordingly.
	5.3	Iron adjusted to correct temperature to avoid damage
	5.4	Waistcoat ironed in sequence both side seam and armhole
	5.5	Waistcoat presented to maintain elegance and freshness of the garment when handed over to customer after ensuring customer is satisfied with fit and style

This unit may be performed in a clean workshop environment with sufficient space, lighting and ventilation.

Waistcoats coming under this unit may include

- Mens'
- Womens'
- Childrens'

The following tools, equipment and material may be used for this

• Cutting table

- Measuring tape
- Angle ruler
- Tailoring scissors
- Tailoring chalk
- Thimble
- Pointer
- Extra needles
- Pin cushion
- Screw driver
- Large donkey board
- Sewing machine
- Trimmer
- Steam iron and table
- Mirror
- Chair
- Hand needle

The following documents may be used in this unit

• Work order consisting of style details, structure of customer and measurement.

The performance of this unit is expected to be carried out to the following standards

• Occupational Safety and Health Act (OSHA)/Factories Ordinance

ASSESSMENT GUIDE

Forms of assessment

Holistic assessment is suitable to assess the competencies of this unit

Assessment context

This unit may be assessed on the job, off the job or a combination of both demonstrated by an individual working alone or as a member of team.

Critical aspects

- Ensure cut components are free of any defects or stains before sewing
- All components are cut and available according to design before sewing.
- Maintain seam allowances and measurements at all times.

Assessment conditions

The candidate will have access to:

- All equipment, material and documentation required.

The candidate will be permitted to refer to the following documents:

- Relevant workplace procedures
- Relevant product and manufacturing specifications
- Relevant drawings, manuals, codes, standards, specification sheets and reference material. The candidate will be required to :
- Orally or by other methods of communication answer questions asked by the assessor.

- Identify superiors who can be approached for the collection of competency evidence where appropriate.

- Present evidence related to this unit.

- Maintain continuous communication with cutter

The assessor must be satisfied that the candidate can competently and consistently perform all element of this unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the candidate will:

- Demonstrate safe work practices at all times

- Communicate information about processes, events or tasks being undertaken to ensure safe and effect working environment

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- Take responsibility for the quality of his/her own work
- Plan tasks in all situations and review task requirements as appropriate
- Perform task in all situation and review task requirements as appropriate
- Perform all tasks in accordance with standard operating procedures
- Perform all tasks to specifications
- Use accepted techniques, practices, processes and workplace procedures

Tasks involved will be completed within reasonable time frames relate to typical work place Activity

Resource required for the assessment

This includes material, tools, equipment and machines listed within this unit

UNDERPINNING KNOWLEDGE

- Industrial rules and regulations
- Work order
- Different types of material
- Identify seam allowances
- Suitable lining and interlining
- Fabric behavior
- Different type of needles and their usage
- Cut-pocket sewing techniques
- Safe and health rules and regulation
- Pay attention to safety requirements in practical use of childrens' garments.

- Use of measuring tape
- Adjust thread tension
- Use of tailoring scissors
- Maintain good eye sight.
- Read and understand the work order
- Adjust iron temperature to suit deferent fabric
- Identify deferent types of fabric and their behavior in relations to sewing and ironing
- Ability to operate sewing machine
- Ability to hand stitch and use thimble
- Time management & economical use of material & accessories
- Detecting machine malfunction
- Ethical disposal of waste
- Make thread marks for sewing
- Cutting of small components
- Fusing of interlining to fabric
- Sewing operations according to design of the garment
- Make key button hole by hand
- Packing finished garments

UNIT TITLE	Sew coat
UNIT DESCRIPTOR	This unit covers the competencies required to select needle gauge ,Stitches Per inch, thread tension, read fit on marks and sew the coat with key button hole using tools, material and equipment including different types of fabric safely and economically.
CODE	D18S004U08

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
1. Prepare component	1.1	Skip thread marks made for button hole, front and back darts, front pockets, sleeve, side seams and shoulder according to cutters' marks.
	1.2	Lining fabric ironed using a damp cloth to ensure safety of the fabric
	1.3	Sleeve lining ,back part, pocket bag and front facing cut from lining fabric according to front part measurements including sewing allowances
	1.4	Collar and front facing cut from the shell fabric and pocket welt and flap cut according to size of the pocket mark.
	1.5	Interlining cut for pocket welt, flap, facing, collar and front panels smaller than the shell.
2. Prepare front part	2.1	Iron temperature selected according to interlining to be fused.
	2.2	Interlining neatly and firmly fused to the reverse of flap front and pocket welt.
	2.3	Front darts sewn according to marking avoiding wrinkles and nipple effect at the ends.
	2.4	After first fit-on (baste- up fit-on) Pocket welt , pocket bag and flaps sewn according to marks and ironed down
	2.5	Pocket welt turned in, mouth of pocket tacked by hand Securely, and welt end tacked down to avoid any looseness or Puckering and the pocket bag completed as per style.
	2.6	Top welt pocket completed according to the cutter's marks
	2.7	Horse hair cloth (chest guard) inserted and hand stitched to the chest area extending from the arm hole to the lapel crease line for maintaining proper posture.
	2.8	Facing attached to the lining avoiding seam puckering and maintaining seam allowances.

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	2.9	Front lining pockets (inside pockets) completed according to the standards (1 $\frac{1}{2}$ " below the arm hole)
	2.10	Facing attached to front along the front edge and bottom maintaining seam allowances avoiding puckering of the seam
	2.11	Front turned and prepared with seam allowances inside and completely Ironed and hand stitch
3. Prepare back components	3.1	Back lining held together to back panel with hand slip stitch at centre back or sides open prepared 7 1/2" from the bottom.
4. Join front & back	4.1	Side seams of the front & back attached maintaining the pitch mark to ensure the balance of the coat.
	4.2	Side seams of the front & back interlining attached maintaining the pitch mark and back opening to ensure the balance of the coat.
	4.3	Front side seams stretched at the waist area to avoid puckering.
	4.4	Side seam pressed for opening up the side seam evenly.
5. Join shoulders and pads	5.1	Shoulders joined with ease in the centre area of the shoulder to avoid wrinkles and give a proper fit.
	5.2	Smoothness and straightness of shoulder seam ensured by ironing and pressing down.
	5.3	Shoulder pads attached by hand stitching from shoulder line 2/3" of the pad to the rear and 1/3" to the front for proper finished to the shoulder area of garment.
6. first fit on to customer	6.1	All components attached by temporary hand stitch/machine stitch for fit-on
	6.2	Coat dressed to customer and adjustments marked by chalk
7. Make collar & attach	7.1	Inner collar prepared together with felt cloth and shell
	7.2	Collar panel cut in accordance with the neck line
	7.3	Collar panel fabric stitched together ensuring smoothness.
	7.4	Collar attached to under collar avoiding wrinkles.
	7.5	Collar attached to the neckline facing ensuring it is balance and free of puckering
	7.6	Seam of the collar ironed by separating both sides ensuring neatness and being free of wrinkles.
8. Prepare sleeves and	8.1	Interlining cut according to sleeve having 1" extra on the head

attach		of the sleeve
	8.2	Two parts of the sleeves sewn with opening according to marking and two sewing edges pressed either way.
	8.3	Cut component turned inside according to marking and blind stitch made right round and turned up.
	8.4	Sleeve lining taken with main sleeve on the front edge of the sleeve leaving 1" extra above the main sleeve.
	8.5	Sleeve tacked to main armhole considering maintaining 2" allowance spreading both sides with front and back pitch mark of the sleeve aligned with armhole pitch mark
	8.6	Tacked sleeve and arm hole ironed to spread the ease to nothing before matching.
	8.7	1 $\frac{1}{2}$ bias strip cut from a fairly thick material sewn between two pitch marks on the top of the sleeve while sewing sleeve to arm hole.
	8.8	Shoulder pads attached into shoulder so as to avoid puff.
9.Complete garment	9.1	Adjustment made according to the marking during fit on
	9.2	Thread marks and thread stitches removed
	9.3	Button holes cut and stitched on cutters' marks while maintaining smoothness of the stitches and avoiding fraying of fabric.
	9.4	Inside of the garment ironed over the seams avoiding puckering
	9.5	Button edge of the coat outside ironed maintaining straight crease.
	9.6	Body of the coat pressed starting from the front of the coat, collar edges, lapel, sleeves, darts and to the side seam by maintaining correct form.
	9.7	Button holes sewn by hand/machine according to marking
	9.8	Buttons attached according to marking while maintaining a space of 1/8" between the material and the button
	9.9	Flower hole made on the left side lapel of the coat according to markings.
	9.10	Coat presented to maintain elegance and freshness of the garment when handed over to customer after ensuring customer is satisfied with fit and style.

This unit may be performed in a clean workshop environment with sufficient space, lighting and ventilation.

Coat coming under this unit may include

All types of uniform /coat/jackets (Mens', Womens' and Childrens')

- Dinner jackets
- Dress coat/tuxedo
- Tail coat
- safari coat
- Shervani coats
- Tunic coats
- Double breasted coat/tuxedo

The following tools, equipment and material may be used for this

- Cutting table
- Measuring tap
- Tailor's scissors
- Tailoring chalk
- Hand needle
- Thimble
- Pointer
- Extra needles
- Pin cushion
- Screw driver
- Trimmer
- Large donkey board
- Sewing machine
- Steam iron and table
- Mirror
- Chair
- Hand needle

The following documents may be used in this unit

• Work order consisting of style details, structure of customer and measurement.

The performance of this unit is expected to be carried out to the following standards

• Occupational Safety and Health Act (OSHA)/Factories Ordinance

ASSESSMENT GUIDE

Forms of assessment

Holistic assessments is suitable to assess the competencies of this unit

Assessment context

This unit may be assessed on the job, off the job or a combination of both, demonstrated by an individual working alone or as a member of team.

Critical aspects

- Put skip stitch marks as per marking of cutter
- Ensure safety of the fabric while ironing
- While sewing ,maintain sewing allowance and pitch marks
- Avoid puckering of seam and shining at ironing point
- Distribute ease on sleeve head, shoulder & collar.

Assessment conditions

The candidate will have access to:

- All equipment, material and documentation required.

- The candidate will be permitted to refer to the following documents:
- Relevant workplace procedures
- Relevant product and manufacturing specifications
- Relevant drawings, manuals, codes, standards, specification sheets and reference material.

The candidate will be required to :

- Orally or by other methods of communication, answer questions asked by the assessor.
- Identify superiors who can be approached for the collection of competency evidence where appropriate.
- Present evidence related to this unit.
- Maintain continuous communication with cutter

The assessor must be satisfied that the candidate can competently and consistently perform all element

of this unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the candidate will:

- Demonstrate safe work practices at all times
- Communicate information about processes, events or tasks being undertaken

to ensure safe and effect working environment

- Take responsibility for the quality of his/her own work

- Plan tasks in all situations and review task requirements as appropriate
- Perform task in all situation and review task requirements as appropriate
- Perform all tasks in accordance with standard operating procedures
- Perform all tasks to specifications

- Use accepted techniques, practices, processes and workplace

Procedures/ tasks involved will be completed within reasonable time frames relating to typical work place activity.

Resources required for the assessment

This includes material, tools, equipment and machines listed within this unit

UNDERPINNING KNOWLEDGE

- Industrial rules and regulations
- Work orders
- Different types of material
- Identify seam allowances
- Fabric behavior
- Different types of lining and interlining.
- Cut-pocket attaching techniques
- Balancing the ease of sleeve attaching & collar attaching techniques
- Plan activity to meet delivery dates.
- Different types of coat designs.
- Figure defect identification
- Pay attention to safety requirements in practical use of childrens' garments.
- Trims and accessories

- Use of measuring tape
- Adjust tension of thread
- Use of tailoring scissors
- Maintain good eye sight
- Read and understand the work order
- Adjust iron temperature to suit different fabrics
- Identify different types of fabric and their behavior in relation to sewing and ironing
- Ability to read and understand fit-on and adjustment marks made by cutter.
- Ability to operate sewing machine
- Ability to fix part
- Ability to hand stitch and use thimble
- Time management & economical use of fabric & accessories
- Estimate the cost of production for different styles
- Able to identify correct fitting and balance of sleeve attaching.
- Ethical disposal of waste
- Making thread marks for sewing
- Cutting of small components
- Fusing of interlining to fabric
- Sewing operations according to design of the garment
- Packing of finished garment

UNIT TITLE	Take measurement
UNIT DESCRIPTOR	This unit covers the competencies required to take measurements of shirt, skirt, trouser, pant, coat, waist coat and saree jacket accurately.
CODE	D18S004U09

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
1. Take measurement for shirt	1.1	<i>Front length</i> of the shirt taken from High Point of Shoulder (HPS) up to below waist as per customer requirement
	1.2	Back length of the shirt taken from the nape point up to below waist as per customer requirement
	1.3	Yoke length taken from left tip to right tip of shoulder
	1.4	Sleeve length taken from shoulder tip to wrist of the hand
	1.5	Full chest measurement taken around the chest
	1.6	Around Waist measurement taken
	1.7	Hip/seat measurement taken around the hip
	1.8	Around neck (collar length) taken
	1.9	Sleeve cuff measurement taken
	1.10	<i>Bust height measurement</i> taken from HPS to bust point (for ladies shirt)
	1.11	Bust width measurement taken between bust points (for ladies shirt)
	1.12	Armhole depth measurement taken from nape to across line align with bottom of the armhole
2. Take measurement for skirt	2.1	Skirt length taken from waist to below as per customer requirement
	2.2	Around Waist measurement taken
	2.3	Around hip measurement taken
3.Take measurement for	3.1	Side length/side seam taken from waist to bottom
trouser	3.2	Inside length/inseam taken from crotch point to bottom

	3.3	Around waist measurement taken
	3.4	Around seat/hip measurement taken
	3.5	Front rise/fly measurement taken from waist band to crotch point
	3.6	Knee measurement taken around knee
	3.7	Around bottom hem/fold measurement taken
4. Take measurement for pants	4.1	Side length/side seam taken from waist to bottom
pants	4.2	Inside length/inseam taken from crotch point to bottom
	4.3	Around waist measurement taken
	4.4	High hip measurement taken from waist to 4 inches below
	4.5	Around seat/hip measurement taken
	4.6	Around thigh measurement taken
	4.7	Front rise/fly measurement taken from waist band to crotch point
	4.8	Front rise for ladies taken from waist band to sitting position
	4.9	Knee measurement taken around knee
	4.10	Around bottom hem/fold measurement taken
5. Take measurement for waist coat	5.1	Front length taken from HPS to (2 inches) below waist as per customer requirement
	5.2	Back length taken from nape point to waist (bottom of the waist band of trouser/ as per customer requirement)
	5.3	Around the chest measurement taken
	5.4	Around the waist measurement taken
	5.5	Armhole depth measurement taken from nape to across line align with bottom of the armhole
6. Take measurement for coat	6.1	Waist length taken from nape point to waist
	6.2	Full length taken from nape point to below hip (align with knuckle's height of sleeve)
	6.3	Half back width (Shoulder blade width) taken from center backline to armhole

	6.4	<i>Elbow measurement</i> taken from center backline to elbow point
	6.5	Sleeve length taken from center backline to wrist
	6.6	Direct sleeve length taken from tip of the shoulder point to wrist
	6.7	Around the chest measurement taken
	6.8	Around the waist measurement taken
	6.9	Around the hip measurement taken
7. Take measurement for dress	7.1	Full length taken from HPS to desired height as per customer requirement
	7.2	Shoulder measurement taken from left tip to right tip of the shoulder
	7.3	Bust height measurement taken from shoulder to bust point
	7.4	Bust width measurement taken between bust points
	7.5	Around the chest measurement taken
	7.6	Around the waist measurement taken
	7.7	Armhole depth measurement taken from nape to across line align with bottom of the armhole
	7.8	Nape to waist height measurement taken
	7.9	Around the hip measurement taken
	7.10	Sleeve length taken from shoulder tip to desired height (if required)
	7.11	Around sleeve fold measurement taken
	7.12	Around armhole measurement taken
	7.13	Around neck measurement taken
	7.14	Front neckline height HPS to desired height
	7.15	Back neckline height nape to desired height
	7.16	Around bottom measurement taken as per customer requirement
8. Take measurement for saree blouse	8.1	Front length taken from HPS to below bust as per customer requirement

8.2	Back length taken from nape to a point as per customer requirement
8.3	<i>Side length</i> taken from bottom of the armhole desired length as per customer requirement
8.4	Armhole depth measurement taken from nape to across line align with bottom of the armhole
8.5	Shoulder measurement taken from left tip to right tip of the shoulder
8.6	Bust height measurement taken from shoulder to bust point
8.7	Bust width measurement taken between bust points
8.8	Around the chest measurement taken
8.9	Around the bust measurement taken
8.10	Around the waist measurement taken
8.11	Around neck measurement taken
8.12	Front neckline height HPS to desired height
8.13	Back neckline height nape to desired height
8.14	Sleeve length taken from shoulder tip to desired height (if required)
8.15	Around sleeve fold measurement taken
8.16	Around armhole measurement taken

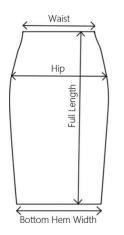
This unit may be performed in a clean workshop environment with sufficient space, lighting and ventilation.

Elaboration may include

• Shirt



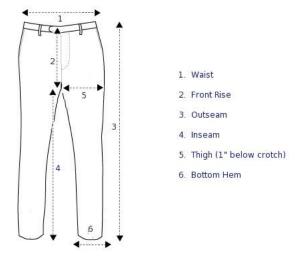
• Skirt



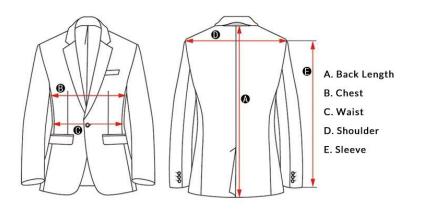
• Trouser



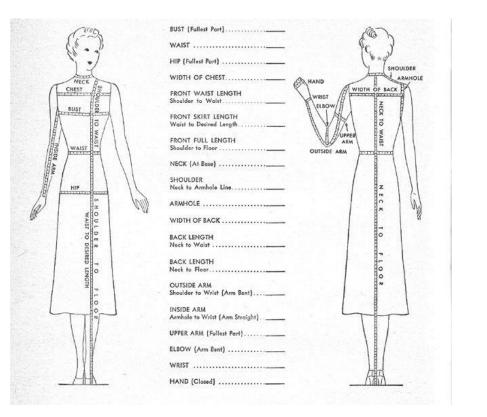
• Pant



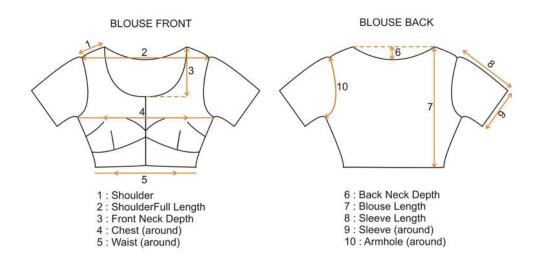
Waist Coat



• Dress



Saree blouse



The following tools, equipment and material may be used for this

- Measuring tape
- Rulers
- Pen/pencil
- Note book
- Stool

The following documents may be used in this unit

• Work order consisting of style details, structure of customer and measurement.

The performance of this unit is expected to be carried out to the following standards

• Occupational Safety and Health Act (OSHA)/Factories Ordinance

ASSESSMENT GUIDE

Forms of assessment

Holistic assessments is suitable to assess the competencies of this unit

Assessment context

This unit may be assessed on the job, off the job or a combination of both, demonstrated by an individual working alone or as a member of team.

Critical aspects

- Wear proper foundation garment before taking measurements
- Positioning the garment accurately when taking measurement

Assessment conditions

The candidate will have access to:

- All equipment, material and documentation required.

- The candidate will be permitted to refer to the following documents:
- Relevant workplace procedures
- Relevant product and manufacturing specifications
- Relevant drawings, manuals, codes, standards, specification sheets and reference material.

The candidate will be required to :

- Orally or by other methods of communication, answer questions asked by the assessor.

- Identify superiors who can be approached for the collection of competency evidence where appropriate.

- Present evidence related to this unit.
- Maintain continuous communication with cutter

The assessor must be satisfied that the candidate can competently and consistently perform all element

of this unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the candidate will:

- Demonstrate safe work practices at all times

- Communicate information about processes, events or tasks being undertaken to ensure safe and effect working environment

- Take responsibility for the quality of his/her own work
- Plan tasks in all situations and review task requirements as appropriate
- Perform task in all situation and review task requirements as appropriate
- Perform all tasks in accordance with standard operating procedures
- Perform all tasks to specifications
- Use accepted techniques, practices, processes and workplace

Procedures/ tasks involved will be completed within reasonable time frames relating to typical work place activity

Resources required for the assessment

This includes material, tools, equipment and machines listed within this unit

UNDERPINNING KNOWLEDGE

- Industrial rules and regulations
- Work orders
- Identify the body shapes
- Figure defect identification
- Different types of shirt, skirt, trouser, dress, pant, coat, waist coat & saree jacket designs.
- Anatomy of body measurements

- Use measuring tape
- Read and understand the work order
- Writing skill
- Communication skill

UNIT TITLE	Perform standard cutting methods ladies wear/ Gents wear
UNIT DESCRIPTOR	This unit covers the competencies required to cut shirt, skirt, trouser, pant, coat, waist coat and saree jacket accurately and economically ensuring safety.
CODE	D18S004U10

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ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
1.Cut shirt	1.1	Fabric quality and behavior identified.
	1.2	Fabric prepared for cutting as required.
	1.3	Fabric laid considering grain lines and correct sides.
	1.4	Pins attached for folded fabric.
	1.5	Front, back , back yoke, sleeve, collar, cuff, plackets & pockets cut as per scientific method in customer individual measurements /graduated sizes for the given sketch
2.Cut trouser	2.1	Fabric quality and behavior identified.
	2.2	Fabric prepared for cutting as required.
	2.3	Fabric laid considering grain lines and correct sides.
	2.4	Pins attached for folded fabric.
	2.5	Front piece, back piece & waist band cut as per scientific method in customer individual measurements /graduated sizes for the given sketch
3.Cut skirt	3.1	Fabric quality and behavior identified.
	3.2	Fabric prepared for cutting as required.
	3.3	Fabric laid considering grain lines and correct sides.
	3.4	Pins attached for folded fabric.
	3.5	Front piece, back piece & waist band cut as per scientific method in customer individual measurements /graduated sizes for the given sketch
4. Cut Pant	4.1	Fabric quality and behavior identified.

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	4.2	Fabric prepared for cutting as required.
	4.3	Fabric laid considering grain lines and correct sides.
	4.4	Pins attached for folded fabric.
	4.5	Front piece, back piece & waist band cut as per scientific method in customer individual measurements /graduated sizes for the given sketch
5. Cut waist coat	5.1	Fabric quality and behavior identified.
	5.2	Fabric prepared for cutting as required.
	5.3	Fabric laid considering grain lines and correct sides.
	5.4	Pins attached for folded fabric.
	5.5	Front piece & back piece cut as per scientific method in customer individual measurements /graduated sizes for the given sketch
6. Cut coat	6.1	Fabric quality and behavior identified.
	6.2	Fabric prepared for cutting as required.
	6.3	Fabric laid considering grain lines and correct sides.
	6.4	Pins attached for folded fabric.
	6.5	Front piece, back piece, top sleeve, bottom sleeve & collar cut as per scientific method in customer individual measurements /graduated sizes for the given sketch
7. Cut saree Jacket	7.1	Fabric quality and behavior identified.
	7.2	Fabric prepared for cutting as required.
	7.3	Fabric laid considering grain lines and correct sides.
	7.4	Pins attached for folded fabric.
	7.5	Front piece, back piece, top sleeve, bottom sleeve & collar cut as per scientific method in customer individual measurements /graduated sizes for the given sketch

This unit may be performed in a clean workshop environment with sufficient space, lighting and ventilation.

The following tools, equipment and material may be used for this

- Measuring tape
- Angle ruler and curved ruler
- Tailoring chalk
- Cutting Scissor with bent handle
- Pins
- Tracing wheel
- Pattern paper
- Cutting table & stool
- Cloth weight

The following documents may be used in this unit

• Work order consisting of style details, structure of customer and measurement.

The performance of this unit is expected to be carried out to the following standards

• Occupational Safety and Health Act (OSHA)/Factories Ordinance

ASSESSMENT GUIDE

Forms of assessment

Holistic assessments is suitable to assess the competencies of this unit

Assessment context

This unit may be assessed on the job, off the job or a combination of both, demonstrated by an individual working alone or as a member of team.

Critical aspects

- Lay correct side of the fabric for cutting and marking
- Maintain grain line at marking and cutting
- Laying of the fabric economically to minimize wastage

Assessment conditions

The candidate will have access to:

- All equipment, material and documentation required.

The candidate will be permitted to refer to the following documents:

- Relevant workplace procedures
- Relevant product and manufacturing specifications

- Relevant drawings, manuals, codes, standards, specification sheets and reference material.

The candidate will be required to :

- Orally or by other methods of communication, answer questions asked by the assessor.
- Identify superiors who can be approached for the collection of competency evidence where appropriate.
- Present evidence related to this unit.
- Maintain continuous communication with cutter

The assessor must be satisfied that the candidate can competently and consistently perform all element

of this unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the candidate will:

- Demonstrate safe work practices at all times
- Communicate information about processes, events or tasks being undertaken to ensure safe and effect working environment
- Take responsibility for the quality of his/her own work
- Plan tasks in all situations and review task requirements as appropriate
- Perform task in all situation and review task requirements as appropriate
- Perform all tasks in accordance with standard operating procedures
- Perform all tasks to specifications
- Use accepted techniques, practices, processes and workplace

Procedures/ tasks involved will be completed within reasonable time frames relating to typical work place activity

Resources required for the assessment

This includes material, tools, equipment and machines listed within this unit

UNDERPINNING KNOWLEDGE

- Fabric behaviour
- Suitable linings and inter linings
- Plan activity to meet the delivery date
- Seam allowances/sewing
 allowances/measurement allowances
- Different type of designs.
- Design or stain defects of cut components /design defects on completed components
- Fashion trends
- Understanding of human anatomy
- Computer aided cutting system
- personal protective equipment
- colour, striped, check & print matching for fabric

- Public relations and communication skills
- Safe use of tools and equipment
- Read and understand work order
- Manage time
- Matching colour, striped, check & print for fabric
- Maintain minimum consumption of fabric within stipulated limits
- Ethical disposal of waste
- Marking and drafting patterns
- Laying the material
- Use of personal protective equipment



Tertiary and Vocational Education Commission

National Competency Standards and Curriculum

For

Tailor (Gents) -NVQ Level 3 (D18S010)

Course synopsis

This course is designed to introduce the competencies required to perform tailoring of shirts and trousers of gents. This course covers the competencies of taking measurements for gents' shirts and trousers, prepare block templates, cut materials and sew different types of shirts and trousers.

Course Title	Course Duration
Tailor (gents)	Institutional training 410hrs+ 3months OJT

Job outlook, objectives of the course and career paths available following completion of the course

Tailor is a person whose occupation is making fitted clothes such as suits, trousers, and jackets to fit individual customers. Tailor (Gents) NVQ level 3 is limited to take measurement, cut material and sewing of gents' shirts and trousers

Those who competent in following competency modules can start their own business or can work in a private sector tailor shops.

Competence-based modules to be covered:

- 1. Introduction to tailoring, fabrics and threads
- 2. Tailoring equipment and tools
- 3. Sewing practices
- 4. Pattern making based on human anatomy
- 5. Prepare job order
- 6. Cut fabric for sewing
- 7. Perform preparation work for sewing
- 8. Sew shirts
- 9. Sew gents trousers
- 10. Career Skills 1

no.		n (hrs.)
01.	Introduction to tailoring, fabrics and threads	12
02.	Tailoring equipment and tools	18
03.	Sewing practices	18
04	Pattern making based on human anatomy	60
05.	Prepare job order	12
06	Cut fabric for sewing	12
07.	Perform preparation work for sewing	18
08.	Sew shirts	120
09.	Sew gents trousers	90
10.	Career Skills 1	60
	Total duration	420 hrs

Module Title and Code:	Module 01:	
	Introduction to tailoring, fabrics and threads	
	Time Frame: 12hrs	
Reference to NCS:	See Competency Profile	
Competencies (job functions and At the end of this module stude and threads related tailoring.	soft skills) and descriptions: nt should be able to explain the work ethics, type of fabric	
Typical related work situations to Identification of different types		
Important pertinent Content	Work ethics and professionalism	
(knowledge):	• Types of fabric	
	> Cotton	
	> Polyester	
	> Linen	
	> Wool	
	➢ Silk	
	Behaviors of different fabrics	
	• Threads	
	Type of threads	
	Expiry date of threads	
	• Types of Accessories	
	➢ Buttons	
	➤ Zippers	
	➢ Hooks	
	Interlining and Fusing	
	 Lace, cords and related accessories 	
Potentially useful teaching	• Expert's speech	
methods (optional):	• Projects	
	Lecture/Presentation	
	Demonstration	

Module Title and Code:	Module 02: Tailoring equipment and tools
	Time Frame: 18 hrs
Reference to NCS:	See Competency Profile

Competencies (job functions and soft	t skills) and descriptions:
	nt should be able to explain the tools and equipment
used for tailoring and their appl	
Typical related work situations to ma	
Identification of tools and equip	
Important pertinent Content	• Types of needles and their usage
(knowledge):	• Type of sewing machines and their usage
	Single needle lockstitch machine
	Five threads over lock machine
	Zig-Zag machine
	 Multipurpose machine
	• How to prepare the machine
	Needle selection
	Thread tension
	Stitches Per Inch (SPI)/ Reverse handle
	plate
	Pressure bar tension
	Fee dog tension
	Shuttle and Bobbin
	Paddle adjustment
	• Different types of foots and their usage
	Lubricating and maintenance
	Importance of lubrication and
	maintenance
	Lubricating time
	Lubricating points
	• Types of scissors
	Pattern cutting scissors
	Fabric cutting scissors (Tailors/ cutters)
	Curve cutting scissors
	> Trimmer
	Twisters
	• Thimble
	• Tailor chalk
	Measuring tape
	• Dressing wheel
	• Straight ruler, curved rulers and tailor's square
	Adjustments and maintenance tools
Potentially useful teaching	Lecture /Presentation
methods (optional):	Demonstration
	• Projects

Module Title and Code:	Module 03: Sewing practices	
	Time Frame: 18hrs	
Reference to NCS:	See Competency Profile	
Competencies (job functions and sof	Competencies (job functions and soft skills) and descriptions:	
At the end of this module student should be able to		
1. Sew different types of stitching system by manually		
2. Sew different types of stitching system using sewing machines		
Typical related work situations to master :		
• Sew different types of stitching system by manually & using sewing machine		
Important pertinent Content • Sewing practice chart		

(knowledge):	
Potentially useful teaching methods (optional):	DemonstrationGuided PracticeIndividual practice

Module Title and Code:	Module 04: Pattern making based on human anatomy	
	Time Frame: 60hrs	
Reference to NCS:	See Competency Profile	
Competencies (job functions and sof	ft skills) and descriptions:	
At the end of this module stude	ent should be able to make different patterns for ladies	
garments based on human anatomy.		
Typical related work situations to master :		
Measurements taking and measurement calculation		
• Prepare the block for the underskirt		
• Prepare the block for the saree jacket		
Prepare the block for A line & Princes line frock		
• Prepare the block for basic, three piece and bra cut saree jacket		
Prepare the block for high neck saree jacket		

Important pertinent Content	Eight head theory
(knowledge):	 Charts for readymade garment Measurement calculation Disproportionate of human body Different postures of human body Understanding bones and muscles Measurements taking Standard measurement Direct measurement Measurement calculation Drafting pattern Marking and cutting fabric using pattern
Potentially useful teaching methods (optional):	 Projects Use Pictures for each topic Demonstrations Guided practice Independent practice Lecture/presentations

Module Title and Code:	Module 05: Prepare Job Order	
	Time Frame: 12hrs	
Reference to NCS:	See Competency Profile	
Competencies (job functions and sof		
At the end of this module student show	ld be able to	
1. Inquire customer requirement		
2. Assist customer to select fabric		
3. Note down the customer inform	nation	
4. Select the item and prepare the	customer for measurements	
	5. Obtain measurement	
1 1 5	6. Estimate the required quantity of fabrics, trims and accessories	
7. Calculate total cost for the order		
8. Conform and accept order with delivery date		
Typical related work situations to m		
• Take measurements for ladies garments		
Prepare cost estimate for a given job order		
Important pertinent Content	Outfit Designs	
(knowledge):	• Fabric design	
	• Width of the fabric	
	• Shrinkage	
	Colours and colour matching	

	Market prices of fabrics and accessoriesEstimate of fit-on a dated deliver
Potentially useful teaching	Demonstrations
methods (optional):	Guided practice
	Independent practice
	Lecture/presentations

Module Title and Code:	Module 06: Cut fabric for sewing		
	Time Frame: 12hrs		
Reference to NCS:	See Competency Profile		
Competencies (job functions and soft skills) and descriptions:			
At the end of this module stud	At the end of this module student should be able to		
1. Check quality & quan			
2. Prepare fabric for cutt	•		
3. Lay & relax the fabric	0		
	easurements on fabric or paper based on the selected item		
5. Make the block templ	1 1		
6. Cut fabric keeping nee	5		
7. Calculate allowances	and cut lining & interlining panels		
Typical related work situati			
Cut fabrics as per the pa			
Important pertinent •			
Content •	Extra allowance for adjustments		
(knowledge):	Fabric relaxing and testing methods		
Potentially useful •	Demonstrations		
teaching methods •	Guided practice		
(optional):	independent praetiee		
•	Lecture/presentations		

Module Title and Code:	Module 07: Perform preparation work for sewing
	Time Frame: 18hrs
Reference to NCS:	See Competency Profile
Competencies (job functions and sof	ft skills) and descriptions:
At the end of this module student shou	ild be able to
1. Prepare accessories & trims related to the order	
2. Prepare cut panels	
3. Prepare lock stitch machine for sewing	
4. Prepare over lock machine for sewing	
5. Prepare other machines for sewing	
6. Prepare tools & attachments for completing a garment	
Typical related work situations to m	naster :
• Preparation of different type of s	ewing machines for sewing
Important pertinent Content	Personal Safety
(knowledge):	• Different types of sewing machine and their
	applications
Potentially useful teaching	Demonstrations
methods (optional):	Guided practice
	Independent practice
	Lecture/presentations

Module Title and Code:	Module 08: Sew shirt
	Time Frame: 120hrs
Reference to NCS:	See Competency Profile
Competencies (job functions and s	soft skills) and descriptions:
At the end of this module student sh	ould be able to
1. Sew collar	
2. Sew cuffs	
3. Sew front part with pocket	
4. Sew sleeve placket	
5. Sew back part with yoke	
6. Join shoulders	
7. Attach sleeves	
8. Sew side seams	
9. Attach cuffs	
10. Attach collar	
11. Sew bottom hem	
12. Sew button holes	
13. Attach buttons	
14. Clan and finish the shirt	
15. Iron the shirt	
Typical related work situations to	master :
• Sew different types of shirts	
Important pertinent Content	Initialize customer name on garment
(knowledge):	 Selecting of fusing and interlining
	 Select button and positioning Button
	 Types of collars and usages
	 Methods of attaching buttons and making holes
	(Gents)
	Bottom hem designs
Potentially useful teaching	Demonstrations
methods (optional):	Guided practice
,	Independent practice
	Lecture/presentations

Module Title and Code:	Module 9: Sew gents trousers
	Time Frame: 90hrs
Reference to NCS: See Competency Profile	
Competencies (job functions and soft skills) and descriptions:	

At the end of this module student shou	ild be able to
1. Put thread marks	
2. Perform over lock	
3. Cut small components	
4. Fuse interlining to required con	mponents
5. Sew hip pocket	
6. Sew side pocket on front panel	
7. Sew darts & pleats	
8. Prepare front fly with zipper	
9. Sew side seams & inseams	
10. Attach waist band	
11. Tack loops	
12. Sew bottom hem	
13. Attach band clips	
14. Sew button hole with eye	
15. Press trouser	
Typical related work situations to m	aster :
• Sew different types of trousers	
Important pertinent Content	• Utilization of materials
(knowledge):	 Selection of fusing and interlining
	 Positioning Dart and fleets
	• Different types of pockets and their usage
	• Different types of waist band and their usage
	 Different types of loops according to the belt
Potentially useful teaching	Demonstrations
methods (optional):	Guided practice
	Independent practice
	Lecture/presentations

Module Title	Course Duration
Career Skills 1	At least 60 hours in any 3 month course

Objectives of the course

All recent studies make it clear that one of the greatest problems noted with regard to the employability of students in the TVET sector is the absence of soft skills, in particular communicative competence in English. Employers have indicated that they would appreciate better English in their staff and the ability to communicate with more confidence.

This course is designed to fill that gap and is required for all NVQ Level 3 courses.

Competencies

a Understand and use simple expressions to communication

This subject provides the necessary communication skills so that students can introduce themselves and interact with others, and can respond to simple questions and follow simple instructions, describe people, places, tools.

b Read and write effectively

This subject provides the necessary skills to find and understand the information given in a text, to understand notices, instructions and information, to take down short messages and write simple descriptions.

c. Use English correctly

This subject is not taught separately but is included in the development of the productive and receptive skills above, since awareness of the structure of the language is necessary for these The development of appropriate vocabulary is also targeted to deploy the above skills

d. Develop the capacity to think and plan productively y

This subject develops cognitive abilities and skills with regard to effective work, with strengthening of thinking skills, recognition of systems, making deductions etc

e. Develop effective working capacity

This subject develops the capacity to work effectively individually and in collaboration with others through building the sense of individual responsibility, and accountability within a working group

Resource Persons for development of NCS and Curricula

- Mr. Lakshman Guruge Managing Director, Pettah Tailors & Men's Corner (Pvt) Ltd, 09, Kandy Road, Dalugama, Kelaniya
- Mr. Chaandana Wijesekara Director, Bristol Tailor Pvt ltd, Bristol Street, Colombo 01.
- Mr. M.T.M.N. Faleel Group Tailoring Manager, Hameedia, No.9, Dharmashrama Mw, Borupana, Rathmalana.
- Mr. Roshan Gallage Hercules Tailors, Head Office, No.74, Havelock Road, Colombo – 05.
- Mr. Rijitha Fernando Master Tailor & Cutter, The London Cut, No.7, Station Road, Panadura.
- Ms. Chandrika Trimawithana Lecturer, Sri Lanka Institute of Textile & Apparel, Rathmalana.
- Ms. Rosmery M. Hallinnage Training Officer, 354/2, "Nipunatha Piyasa", Elvitigala Mawatha, Colombo 05.
- Ms. Kusum Patabadege Dirctor, Kusum Sri dress line, 210/9A, Colombo Road, Negambo.
- Ms.W.A. Malathi Kusum Tailor Instructor, Technical College, Pannala Road, Kuliyapitiya.
- Ms. K.M. Hemalatha Rupasinghe Tailor Instructor(Visiting), Technical College- Dehiattakandiya
- Mr. W.K.N.D.Wakkumbura Inspector, NAITA, Rathnapura

• Mr. D.M.S.Dissanayaka Instructor – NYSC- Mahiyanganaya



Tertiary and Vocational Education Commission

National Competency Standards and Curriculum

For

Dress Maker/ Tailor (Ladies) -NVQ Level 4 (D18S009)

Course synopsis

This course is designed to introduce the competencies required to perform dress making activities for ladies garments. This course covers the competencies of taking measurements for ladies garment, prepare block templates, cut materials and sew different types of ladies garments.

Course Title	Course Duration
Dress Maker/ Tailor (Ladies)	690hrs + 6 months On the Job Training
Job outlook, objectives of the course and career paths available following completion of	
the course	

Dress Maker/ Tailor (Ladies) is a person whose occupation is making fitted clothes such as saree underskirts, frocks, skirts & blouses, saree jackets and shirts to fit individual customers. Those who competent in following competency modules, can start their own business or can work in a private sector tailor shops.

Competence-based modules to be covered:

- 1. Introduction to tailoring, fabrics and threads
- 2. Tailoring equipment and tools
- 3. Sewing practices
- 4. Pattern making based on human anatomy
- 5. Prepare job order
- 6. Cut fabric for sewing
- 7. Perform preparation work for sewing
- 8. Sew saree underskirts
- 9. Sew frocks, skirts & blouses
- 10. Sew saree jackets
- 11. Sew shirts
- 12. Career Skills 2

Dress Maker/Tailor (Ladies) – NVQ Level 4

Module Title and Code:	Module 01:
	Introduction to tailoring, fabrics and threads
	Time Frame: 12hrs
Reference to NCS:	
Competencies (job functions and	soft skills) and descriptions:
At the end of this module studer and threads related tailoring.	nt should be able to explain the work ethics, type of fabric
Typical related work situations to) master :
Identification of different types	
Important pertinent Content	Work ethics and professionalism
(knowledge):	• Types of fabric
	> Cotton
	Polyester
	➤ Linen
	> Wool
	➢ Silk
	Behaviors of different fabrics
	• Threads
	Type of threads
	Expiry date of threads
	Types of Accessories
	Buttons
	Zippers
	Hooks
	Interlining and Fusing
	Lace, cords and related accessories
Potentially useful teaching	Expert's speech
methods (optional):	> Projects
	Lecture/Presentation
	Demonstration

 Module Title and Code:
 Module 02: Tailoring equipment and tools

 Time Frame: 18 hrs
 Time Frame: 18 hrs

 Reference to NCS:
 Competencies (job functions and soft skills) and descriptions:

 At the end of this module student should be able to explain the tools and equipment used for tailoring and their applications

 Typical related work situations to master :Identify different type of equipment and tools used

in tailoring	
Important pertinent Content	• Types of needles and their usage
(knowledge):	 Type of sewing machines and their usage
	Single needle lockstitch machine
	Five threads over lock machine
	Zig-Zag machine
	Multipurpose machine
	• How to prepare the machine
	Needle selection
	Thread tension
	Stitches Per Inch (SPI)/ Reverse handle
	plate
	Pressure bar tension
	Fee dog tension
	Shuttle and Bobbin
	Paddle adjustment
	• Different types of foots and their usage
	 Lubricating and maintenance
	Importance of lubrication and
	maintenance
	Lubricating time
	Lubricating points
	• Types of scissors
	Pattern cutting scissors
	➢ Fabric cutting scissors (Tailors/ cutters)
	Curve cutting scissors
	> Trimmer
	> Twisters
	• Thimble
	• Tailor chalk
	Measuring tape
	Imperial (Inches and divisions)
	> Metric
	Dressing wheel
	• Straight ruler, curved rulers and tailor's square
	• Adjustments and maintenance of tools
Potentially useful teaching	Lecture /Presentation
methods (optional):	Demonstration
	• Projects

Module Title and Code:	Module 03: Sewing practices
	Time Frame: 18hrs

Reference to NCS:	
Competencies (job functions and soft skills) and descriptions:	
At the end of this module student should be able to	
1. Sew different types of stitching system by manually	
2. Sew different types of stitching system using sewing machines	
Typical related work situations to master :	
• Sew different types of stitching system by manually & using sewing machine	
Important pertinent Content	 Sewing practice chart
(knowledge):	
Potentially useful teaching	Demonstration
methods (optional):	Guided Practice
	Individual practice

Module Title and Code:	Module 04: Pattern making based on human anatomy
	Time Frame: 60hrs
Reference to NCS:	
Competencies (job functions and so	ft skills) and descriptions:
At the end of this module stude	ent should be able to make different patterns for ladies
garments based on human anat	tomy.
Typical related work situations to m	naster :
• Measurements taking and mea	surement calculation
• Prepare the block for the under	rskirt
• Prepare the block for the saree jacket	
• Prepare the block for A line &	Princes line frock
• Prepare the block for basic, the	ee piece and bra cut saree jacket
• Prepare the block for high necl	k saree jacket
Important pertinent Content	• Eight head theory
(knowledge):	 Charts for readymade garment
	Measurement calculation
	• Disproportionate of human body
	• Different postures of human body
	Understanding bones and muscles
	Measurements taking
	Standard measurement
	Direct measurement
	Measurement calculation
	Drafting pattern
	Marking and cutting fabric using pattern

Potentially useful teaching	Projects
methods (optional):	Use Pictures for each topic
	Demonstrations
	Guided practice
	Independent practice
	Lecture/presentations

Module Title and Code:	Module 05: Prepare Job Order
	Time Frame: 30hrs
Reference to NCS:	
Competencies (job functions and sof	
At the end of this module stude	ent should be able to
1. Inquire customer requirement	
2. Assist customer to select fabric	
3. Note down the customer inform	nation
4. Select the item and prepare the	customer for measurements
5. Obtain measurement	
6. Estimate the required quantity of fabrics, trims and accessories	
7. Calculate total cost for the orde	er
8. Conform and accept order wit	
Typical related work situations to m	aster :
• Take measurements for ladies ga	irments
Prepare cost estimate for a given	job order
Important pertinent Content	Outfit Designs
(knowledge):	• Fabric design
	• Width of the fabric
	• Shrinkage
	 Colours and colour matching
	 Market prices of fabrics and accessories
	Calculation of total cost
	• Estimate of fit-on a dated deliver
Potentially useful teaching	Demonstrations
methods (optional):	Guided practice
	Independent practice
	Lecture/presentations

Module Title andModule 06: Cut fabric for sewing		
Code: Time Frame: 12hrs		
Reference to NCS:		
Competencies (job fun	ctions and soft skills) and descriptions:	
At the end of the	is module student should be able to	
1. Check quality &	a quantity of fabric	
2. Prepare fabric fo	•	
3. Lay & relax the	fabric for cutting	
4. Calculate and dr	aw measurements on fabric or paper based on the selected item	
	template as per the pattern	
6. Cut fabric keeping necessary allowances		
7. Calculate allowances and cut lining & interlining panels		
Typical related work s	situations to master :	
• Cut fabrics as per	the pattern	
Important pertinent • Sewing allowance		
Content	• Extra allowance for adjustments	
(knowledge):	• Fabric relaxing and testing methods	
 Identification of defects in fabrics 		
Potentially useful > Demonstrations		
teaching methods	Guided practice	
(optional):	Independent practice	
	Lecture/presentations	

Module Title and Code:	Module 07: Perform preparation work for sewing			
	Time Frame: 18hrs			
Reference to NCS:				
Competencies (job functions and	soft skills) and descriptions:			
At the end of this module student should be able to				
1. Prepare accessories and trims related to the order				
2. Prepare cut panels				
3. Prepare lock stitch machine for sewing				
4. Prepare over lock machine for sewing				
5. Prepare other machines for sewing				
6. Prepare tools & attachments for completing a garment				
Typical related work situations to	o master :			
• Preparation of different type	of sewing machines for sewing			
Important pertinent Content	Personal Safety			
(knowledge):	• Different types of sewing machine and their			
	applications			
Potentially useful teaching	Demonstrations			
methods (optional):	Guided practice			
· = ·				
	Independent practice			

Module Title and Code:	Module 8: Sew saree underskirt
	Time Frame: 12 hrs

Reference to NCS:			
Competencies (job functions and soft skills) and descriptions:			
At the end of this module student should be able to			
1. Prepare a block for the saree up	nderskirt		
2. Cut fabrics as per the block			
3. Fold waist dart and box pleat	for sewing		
4. Sew darts			
5. Sew box pleat on front			
6. Join side seam			
7. Attach waist band/facing			
8. Sew hem together with lace			
9. Clean and finish			
Typical related work situations to m	aster :		
• Sew different types of saree underskirt as per customer's requirement			
Important pertinent Content• Utilization of materials			
(knowledge):	 Selection of fusing and interlining 		
	 Positioning dart and fleets 		
	• Different types of waist band and their usage		
Potentially useful teaching > Demonstrations			
methods (optional):	Guided practice		
	Independent practice		
	Lecture/presentations		

me Frame: 120hrs		
e Competency Profile		
Competencies (job functions and soft skills) and descriptions:		
hould be able to		
1. Prepare the blocks for frocks/skirts/blouse		
2. Cut fabrics as per the block		

4. Sew princes line frock			
5. Sew blouse with puff sleeve with peter pan collar			
6. Sew blouse with shawl collar with basic sleeve			
7. Sew 'Kurtha blouse' with different openings and 3/4 sleeve			
8. Sew blouse with Raglan sleeve			
9. Sew tight fit skirt with opening			
10. Sew full & half flared skirt			
11. Sew six pieces skirt			
12. Sew school uniform	1		
Typical related work situations to master :			
• Sew different types of frocks as per customer's requirement			
• Sew different types of skirts as p	1		
• Sew different types of blouse as per customer's requirement			
Important pertinent Content• Different types skirts (Tight skirts, six pieces and			
(knowledge):	flared skirts)		
	 Different types of pockets and their usage 		
	• Different types of loops according to the belt		
	 Understanding Dress codes- (Smart casual, 		
Casual, Formal)			
Potentially useful teaching	Demonstrations		
methods (optional):	Guided practice		
	Independent practice		
	Lecture/presentations		

Module Title and Code:	Module 10: Sew Saree Jackets	
	Time Frame: 150 hrs	
Reference to NCS:		
Competencies (job functions and soft skills) and descriptions:		
At the end of this module student should be able to		
1. Prepare the block for the saree jacket		
2. Prepare the block for basic, three piece and bra cut saree jacket		
3. Prepare the block for high neck saree jacket		
4. Cut fabrics as per the block		
5. Mark cut components of lining with tracing wheel		
6. Pin and hand tack cut component of lining to main fabric		
7. Cut main panels according to style		
8. Prepare & hand stitch dart and	d hems	
9. Make the control stitch around	the armhole of the sleeve	

10. Stitch sleeve side seam by hand stitching			
11. Join shoulders by hand stitching			
12. Tack neckline and front opening by hand stitching - contrast colour sewing thread			
13. Stitch side seam by hand stitch	ing		
14. Attach sleeves by hand stitchin			
15. Fit the jacket to customer			
16. Detach necessary parts stitched	l by hand stitching		
17. Make necessary alterations for	17. Make necessary alterations for saree jacket		
18. Re-attach components by mach	nine		
19. Complete the neckline by hand	19. Complete the neckline by hand tack		
20. Stitch center opening	1		
21. Attach hooks & eyes as per des	21. Attach hooks & eyes as per design & specifications		
22. Clean & finish sewn saree jacket			
23. Press the saree jacket			
24. Close dart for bra-cut saree jacket			
25. Prepare three piece front panel			
26. Prepare the high neck saree jacket			
Typical related work situations to master :			
Sew different types of saree jackets as per customer's requirement			
Important pertinent Content	• Selection of fusing according to the fabric		
(knowledge):	Buttons and positioning		
Potentially useful teaching	Demonstrations		
methods (optional):	Guided practice		
	Independent practice		
Lecture/presentations			

Module Title and Code:	Module 11: Sew Ladies Shirt		
	Time Frame: 120 hrs		
Reference to NCS:	See Competency Profile		
Competencies (job functions and sof	Competencies (job functions and soft skills) and descriptions:		
At the end of this module stude	At the end of this module student should be able to		
1. Take measurements for shirt			
2. Make pattern block for shirt			
3. Cut shirt as per the block			
4. Sew collar			
5. Sew cuffs			
6. Sew front part with pocket			
7. Sew sleeve placket			
8. Sew back part with yoke			
9. Join shoulders			
10. Attach sleeves			
11. Sew side seams			
12. Attach cuffs			

13. Attach collar		
14. Sew bottom hem		
15. Sew button holes		
16. Attach buttons		
17. Clan and finish the shirt		
18. Iron the shirt		
Typical related work situations to master :		
• Sew a shirt as per customer's requirement		
Important pertinent Content	Initialize customer name on garment	
(knowledge):	 Selecting of fusing and interlining 	
	 Select button and positioning Button 	
	 Types of collars and usages 	
	 Methods of attaching buttons and making holes 	
	Bottom hem designs	
Potentially useful teaching	Demonstrations	
methods (optional):	Guided practice	
	Independent practice	

[Module Title	Course Duration
	13. Career Skills 2	Up to 120 hours

Lecture/presentations

Objective

This module is compulsory in all NVQ Level 4 courses. It builds on the soft skills developed on NVQ Level 3 courses. This will enable students to enjoy productive employment that requires fulfilling responsibilities. This course develops communicative skills in English and the ability to read and write constructively, and a command of grammar to facilitate this. It also develops cognitive skills with regard to effective work and the ability to work efficiently alone and in a team.

Competencies (these follow on competencies prescribed for Career Skills 1, which should be introduced / revised before moving on)

a. Understand and use simple expressions to communicate

This subject provides the necessary communication skills so that students can express individual ideas, emotions, preferences, frame and answer questions with regard to reasons and methods, explain simple procedures, understand and respond to complex instructions, describe daily routines, conduct and respond to interviews, express ability and inability and describe a process sequentially

b. Read and write effectively

This subject provides students with the necessary skills to write about how they feel, connect sentences meaningfully, read and carry out instructions, understand/produce arguments, read/write longer texts and summarize them, prepare reports and charts, write Personal and Official Letters and apply for jobs

c. Use English correctly

This subject is not taught separately but is included in the development of the productive and receptive skills above, since awareness of the structure of the language is necessary for these The development of appropriate vocabulary is also targeted to deploy the above skills

d. Develop the capacity to think and plan productively

This subject develops cognitive abilities and skills with regard to effective work, with strengthening of the ability to organize information and assess information to solve problems systematically, understand chronological order, develop the concepts of mind and task mapping and apply them, understand governmental structures and coordination mechanisms, collect information and prepare development plans and make chronological charts.

e. Develop effective working capacity

This subject develops the capacity to work effectively individually and in collaboration with others through presenting themselves positively, understanding the advantages of working together, understanding the characteristics of different people and the impact these have, speaking persuasively and understanding and working with maps

f. Develop effective working capacity

Students will be able to work with computers so as to enter information swiftly and store it systematically, retrieve it easily, communicate on email, and use social media with due attention to ethics

g. Students will plan and implement two group projects, one with regard to environmental protection, the other a social service project in response to identified community needs. Students should plan the project systematically, target specific outcomes, report on progress, and evaluate the project on completion.



Tertiary and Vocational Education Commission

National Competency Standards and Curriculum

For

Master Tailor (Gents) -NVQ Level 4

Course synopsis

This course is designed to introduce the competencies required to perform tailoring of shirts, trousers, Coats and Waist coat. This course covers the competencies of taking measurements for gents garment, prepare block templates, cut materials and sew different types of shirts, trousers, Coats and Waist coat.

Course 7	Fitle	Course Duration	
Master Tailor (gents)		Institutional training 720hrs+ 6months OJT	
Job out	look, objectives of the course and c	areer paths available following completion of	
the cour	*se		
Master T	ailor is a person whose occupation is ma	king fitted clothes such as suits, trousers, and jackets	
	vidual customers.		
		cy modules can start their own business or can	
	a private sector tailor shops.		
worm m			
Compete	ence-based modules to be covered:		
1.	Introduction to tailoring, fabrics and threads		
2.	Tailoring equipment and tools		
3.	Sewing practices		
4.	Pattern making based on human anatomy		
5.	Prepare job order		
6.	Cut fabric for sewing		
7.	Perform preparation work for sewing		
8.	Sew shirts		
9.	Sew gents trousers		
10.	Sew coat		
11.	Sew waist coat		
12.	Career Skills 2		

Module no.	Module name	Duratio n (hrs.)
01.	Introduction to tailoring, fabrics and threads	12
02.	Tailoring equipment and tools	18
03.	Sewing practices	18
04	Pattern making based on human anatomy	60
05.	Prepare job order	12
06	Cut fabric for sewing	12
07.	Perform preparation work for sewing	18
08.	Sew shirts	120
09.	Sew gents trousers	90
10.	Sew coat	210
11.	Sew waist coat	30
12.	Building Career Skills 2	120
	Total duration	720 hrs

Module Title and Code:	Module 01:
	Introduction to tailoring, fabrics and threads
	Time Frame: 12hrs
Reference to NCS:	See Competency Profile
Competencies (job functions and	
At the end of this module stude and threads related tailoring.	nt should be able to explain the work ethics, type of fabric
Typical related work situations to Identification of different types	
Important pertinent Content	Work ethics and professionalism
(knowledge):	• Types of fabric
	> Cotton
	Polyester
	➤ Linen
	> Wool
	> Silk
	Behaviors of different fabrics
	• Threads
	Type of threads
	Expiry date of threads
	Types of Accessories
	➢ Buttons
	> Zippers
	➢ Hooks
	Interlining and Fusing
	Lace, cords and related accessories
Potentially useful teaching	• Expert's speech
methods (optional):	• Projects
	• Lecture/Presentation
	Demonstration

Module Title and Code:	Module 02: Tailoring equipment and tools
	Time Frame: 18 hrs
Reference to NCS:	See Competency Profile

Competencies (job functions and soft	t skills) and descriptions:
	nt should be able to explain the tools and equipment
used for tailoring and their appl	
Typical related work situations to ma	
Identification of tools and equip	
Important pertinent Content	• Types of needles and their usage
(knowledge):	• Type of sewing machines and their usage
	Single needle lockstitch machine
	Five threads over lock machine
	Zig-Zag machine
	 Multipurpose machine
	• How to prepare the machine
	Needle selection
	Thread tension
	Stitches Per Inch (SPI)/ Reverse handle
	plate
	Pressure bar tension
	Fee dog tension
	Shuttle and Bobbin
	Paddle adjustment
	• Different types of foots and their usage
	Lubricating and maintenance
	Importance of lubrication and
	maintenance
	Lubricating time
	Lubricating points
	• Types of scissors
	Pattern cutting scissors
	Fabric cutting scissors (Tailors/ cutters)
	Curve cutting scissors
	> Trimmer
	Twisters
	• Thimble
	• Tailor chalk
	Measuring tape
	• Dressing wheel
	• Straight ruler, curved rulers and tailor's square
	Adjustments and maintenance tools
Potentially useful teaching	Lecture /Presentation
methods (optional):	Demonstration
	• Projects

Module Title and Code:	Module 03: Sewing practices	
	Time Frame: 18hrs	
Reference to NCS:	See Competency Profile	
Competencies (job functions and soft skills) and descriptions:		
At the end of this module student should be able to		
1. Sew different types of stitching system by manually		
2. Sew different types of stitching system using sewing machines		
Typical related work situations to master :		
• Sew different types of stitching system by manually & using sewing machine		
Important pertinent Content• Sewing practice chart		

(knowledge):	
Potentially useful teaching methods (optional):	DemonstrationGuided PracticeIndividual practice

Module Title and Code:	Module 04: Pattern making based on human anatomy	
	Time Frame: 60hrs	
Reference to NCS:	See Competency Profile	
Competencies (job functions and soft skills) and descriptions:		
At the end of this module student should be able to make different patterns for ladies		
garments based on human anatomy.		
Typical related work situations to master :		
• Measurements taking and measurement calculation		
• Prepare the block for the underskirt		
• Prepare the block for the saree jacket		
Prepare the block for A line & Princes line frock		
• Prepare the block for basic, three piece and bra cut saree jacket		
Prepare the block for high neck saree jacket		

Important pertinent Content	Eight head theory
(knowledge):	 Charts for readymade garment Measurement calculation Disproportionate of human body Different postures of human body Understanding bones and muscles Measurements taking Standard measurement Direct measurement Measurement calculation Drafting pattern Marking and cutting fabric using pattern
Potentially useful teaching methods (optional):	 Projects Use Pictures for each topic Demonstrations Guided practice Independent practice Lecture/presentations

Module Title and Code:	Module 05: Prepare Job Order	
	Time Frame: 12hrs	
Reference to NCS:	See Competency Profile	
Competencies (job functions and sof		
At the end of this module student shou	ld be able to	
1. Inquire customer requirement		
2. Assist customer to select fabric		
3. Note down the customer inform	nation	
	4. Select the item and prepare the customer for measurements	
5. Obtain measurement		
6. Estimate the required quantity of fabrics, trims and accessories		
7. Calculate total cost for the order		
8. Conform and accept order with delivery date		
Typical related work situations to m	aster :	
Take measurements for ladies garments		
Prepare cost estimate for a given job order		
Important pertinent Content• Outfit Designs		
(knowledge):	Fabric design	
	• Width of the fabric	
	Shrinkage	
	Colours and colour matching	

	Market prices of fabrics and accessoriesEstimate of fit-on a dated deliver
Potentially useful teaching	Demonstrations
methods (optional):	Guided practice
	Independent practice
	Lecture/presentations

Module Title and Code:	Module 06: Cut fabric for sewing		
	Time Frame: 12hrs		
Reference to NCS:	See Competency Profile		
1 10	Competencies (job functions and soft skills) and descriptions:		
At the end of this module stu	At the end of this module student should be able to		
1. Check quality & quar			
2. Prepare fabric for cut			
3. Lay & relax the fabri	•		
	easurements on fabric or paper based on the selected item		
5. Make the block temp	1 1		
6. Cut fabric keeping ne	•		
7. Calculate allowances	and cut lining & interlining panels		
Typical related work situat			
Cut fabrics as per the pa			
Important pertinent • Sewing allowance			
Content	• Extra allowance for adjustments		
(knowledge):	• Fabric relaxing and testing methods		
i otentiung userun	Demonstrations		
	Guided practice		
(optional):	Independent practice		
	Lecture/presentations		

Module Title and Code:	Module 07: Perform preparation work for sewing
	Time Frame: 18hrs
Reference to NCS:	See Competency Profile
Competencies (job functions and soft skills) and descriptions:	
At the end of this module student should be able to	
1. Prepare accessories & trims related to the order	
2. Prepare cut panels	
3. Prepare lock stitch machine for sewing	
4. Prepare over lock machine for sewing	
5. Prepare other machines for sewing	
6. Prepare tools & attachments for completing a garment	
Typical related work situations to	master :
Preparation of different type of sewing machines for sewing	
Important pertinent Content	Personal Safety
(knowledge):	• Different types of sewing machine and their
	applications
Potentially useful teaching	Demonstrations
methods (optional):	Guided practice
	Independent practice
	 Lecture/presentations

Module Title and Code:	Module 08: Sew shirt
	Time Frame: 120hrs
Reference to NCS:	See Competency Profile
Competencies (job functions and s	soft skills) and descriptions:
At the end of this module student sh	hould be able to
1. Sew collar	
2. Sew cuffs	
3. Sew front part with pocket	
4. Sew sleeve placket	
5. Sew back part with yoke	
6. Join shoulders	
7. Attach sleeves	
8. Sew side seams	
9. Attach cuffs	
10. Attach collar	
11. Sew bottom hem	
12. Sew button holes	
13. Attach buttons	
14. Clan and finish the shirt	
15. Iron the shirt	
Typical related work situations to	master :
• Sew different types of shirts	
Important pertinent Content	Initialize customer name on garment
(knowledge):	 Selecting of fusing and interlining
	 Select button and positioning Button
	• Types of collars and usages
	• Methods of attaching buttons and making holes
	(Gents)
	Bottom hem designs
Potentially useful teaching	Demonstrations
methods (optional):	Guided practice
· - /	Independent practice
	Lecture/presentations

Module Title and Code:	Module 9: Sew gents trousers
	Time Frame: 90hrs
Reference to NCS:	See Competency Profile
Competencies (job functions and soft skills) and descriptions:	

	111 11 /	
At the end of this module student she	build be able to	
1. Put thread marks		
2. Perform over lock		
3. Cut small components		
4. Fuse interlining to required c	omponents	
5. Sew hip pocket		
6. Sew side pocket on front pan	el	
7. Sew darts & pleats		
8. Prepare front fly with zipper		
9. Sew side seams & inseams		
10. Attach waist band		
11. Tack loops		
12. Sew bottom hem		
13. Attach band clips		
14. Sew button hole with eye		
15. Press trouser		
Typical related work situations to	master :	
• Sew different types of trousers		
Important pertinent Content	Utilization of materials	
(knowledge):	 Selection of fusing and interlining 	
(mothedge)	 Positioning Dart and fleets 	
	 Different types of pockets and their usage 	
	 Different types of waist band and their usage 	
	 Different types of loops according to the belt 	
Potentially useful teaching	Different types of loops according to the bert Demonstrations	
methods (optional):	Guided practice	
memous (optional).	 Independent practice 	
	 Independent practice Lecture/presentations 	

Module Title and Code:	Module 10: Sew coat
	Time Frame: 210 hrs
Reference to NCS:	See Competency Profile
Competencies (job functions and soft skills) and descriptions:	
At the end of this module student should be able to	
1. Fuse interlining to required panels	
2. Cut lining to required panels	
3. Cut front facing	
4. Prepare facing & lining with inside pockets	
5. Make front chest guard & Attach chest guard to front panel	
6. Mark & Stitch outer pockets	
7. Baste up side seam	
8. Baste up shoulder	
9. Baste up shoulder pads to chest guard	

10. Prepare back part with lining & vent opening			
11. Turn inside to out at front panel attach			
č 1	12. Attach facing to front panel and reinforce edges of facing with fusible tape		
	1. Prepare sleeves & sleeve lining		
1	2. Baste up & attach sleeves		
3. Prepare collar with fusing & ba	aste up the collar		
4. Fit the coat to customer			
	nts, which are stitched together by hand		
6. Make necessary alterations for detached components			
7. Re-attach components with lining by machine			
8. Sew eye button hole by hand stitching /machine			
9. Clean & finish			
10. Press coat			
11. Attach buttons by hand stitchin	g / machine		
12. Sew flower hole on the label			
Typical related work situations to m	aster :		
Sew coats with different styles			
Important pertinent Content	• Designing coats according to the event/function		
(knowledge):	(Ex. Morning Coat, Dinner Jacket, Tuxido, Tail		
	coat, Blazer)		
	• Understanding Dress codes- (Smart casual,		
	Casual, Formal)		
Potentially useful teaching	Demonstrations		
methods (optional):	Guided practice		
	Independent practice		
	Lecture/presentations		

Module Title and Code:	Module 11: Sew waist coat
	Time Frame: 30hrs
Reference to NCS:	See Competency Profile
Competencies (job functions an	nd soft skills) and descriptions:
At the end of this module studen	t should be able to
1. Fuse interlining to require	ed panels
2. Cut lining to required par	nels
3. Cut front facing	
4. Prepare facing with linin	g
5. Mark & Stitch outer pock	tets
6. Attach facing to front par	hel and reinforce edges of facing with fusible tape
7. Turn inside to out at from	t panel attach
8. Prepare back part with lin	ing baste up shoulder
9. Baste up side seam	
10. Fit the waist coat to custo	mer
11. Make necessary alteration	15
12. Sew button hole by hand	stitching /machine
13. Clean & finish	-
14. Press waist coat	
15. Attach buttons by hand st	titching / machine

Typical related work situations to master	r:
• Sew waist coats in different sizes	
Important pertinent Content	• Selection of fusing according to the fabric
(knowledge):	Buttons and positioning
Potentially useful teaching	Demonstrations
methods (optional):	 Guided practice
	Independent practice
	Lecture/presentations

Module Title	Course Duration
12 Building Career Skills 2	Up to 120 hours

Objective

This module is compulsory in all NVQ Level 4 courses. It builds on the soft skills developed on NVQ Level 3 courses. This will enable students to enjoy productive employment that requires fulfilling responsibilities. This course develops communicative skills in English and the ability to read and write constructively, and a command of grammar to facilitate this. It also develops cognitive skills with regard to effective work and the ability to work efficiently alone and in a team.

Competencies (these follow on competencies prescribed for Career Skills 1, which should be introduced / revised before moving on)

a. Understand and use simple expressions to communicate

This subject provides the necessary communication skills so that students can express individual ideas, emotions, preferences, frame and answer questions with regard to reasons and methods, explain simple procedures, understand and respond to complex instructions, describe daily routines, conduct and respond to interviews, express ability and inability and describe a process sequentially

b. Read and write effectively

This subject provides students with the necessary skills to write about how they feel, connect sentences meaningfully, read and carry out instructions, understand/produce arguments, read/write longer texts and summarize them, prepare reports and charts, write Personal and Official Letters and apply for jobs

c. Use English correctly

This subject is not taught separately but is included in the development of the productive and receptive skills above, since awareness of the structure of the language is necessary for these The development of appropriate vocabulary is also targeted to deploy the above skills

d. Develop the capacity to think and plan productively

This subject develops cognitive abilities and skills with regard to effective work, with strengthening of the ability to organize information and assess information to solve

problems systematically, understand chronological order, develop the concepts of mind and task mapping and apply them, understand governmental structures and coordination mechanisms, collect information and prepare development plans and make chronological charts.

e. Develop effective working capacity

This subject develops the capacity to work effectively individually and in collaboration with others through presenting themselves positively, understanding the advantages of working together, understanding the characteristics of different people and the impact these have, speaking persuasively and understanding and working with maps

f. Develop effective working capacity

Students will be able to work with computers so as to enter information swiftly and store it systematically, retrieve it easily, communicate on email, and use social media with due attention to ethics

g. Students will plan and implement two group projects, one with regard to environmental protection, the other a social service project in response to identified community needs. Students should plan the project systematically, target specific outcomes, report on progress, and evaluate the project on completion.

Resource Persons for development of NCS and Curricula

- Mr. Lakshman Guruge Managing Director, Pettah Tailors & Men's Corner (Pvt) Ltd, 09, Kandy Road, Dalugama, Kelaniya
- Mr. Chaandana Wijesekara Director, Bristol Tailor Pvt ltd, Bristol Street, Colombo 01.
- Mr. M.T.M.N. Faleel Group Tailoring Manager, Hameedia, No.9, Dharmashrama Mw, Borupana, Rathmalana.
- Mr. Roshan Gallage Hercules Tailors, Head Office, No.74, Havelock Road, Colombo – 05.
- Mr. Rijitha Fernando Master Tailor & Cutter, The London Cut, No.7, Station Road, Panadura.
- Ms. Chandrika Trimawithana Lecturer, Sri Lanka Institute of Textile & Apparel, Rathmalana.
- Ms. Rosmery M. Hallinnage Training Officer, 354/2, "Nipunatha Piyasa", Elvitigala Mawatha, Colombo 05.
- Ms. Kusum Patabadege Dirctor, Kusum Sri dress line, 210/9A, Colombo Road, Negambo.
- Ms.W.A. Malathi Kusum Tailor Instructor, Technical College, Pannala Road, Kuliyapitiya.

- Ms. K.M. Hemalatha Rupasinghe Tailor Instructor(Visiting), Technical College- Dehiattakandiya
- Mr. W.K.N.D.Wakkumbura Inspector, NAITA, Rathnapura
- Mr. D.M.S.Dissanayaka Instructor – NYSC- Mahiyanganaya